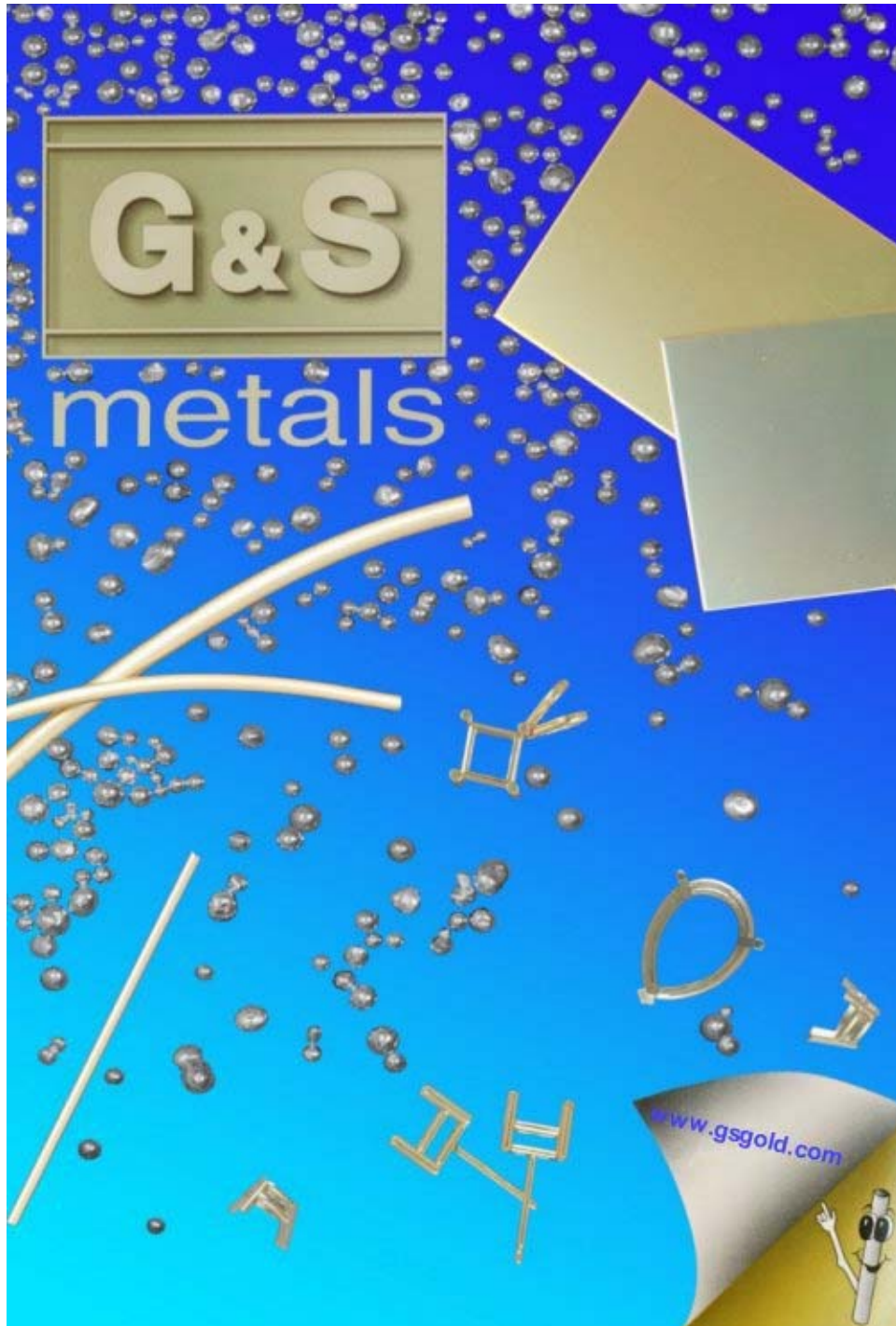


**10K WHITE GOLD and 10K YELLOW GOLD
CASTING GRAIN, MILL PRODUCTS & FINDINGS**



G&S Metals, Inc.

**p.o. box 1432
ann arbor, mi 48106
www.gsgold.com
gs@gsgold.com**
















**(734) 662-9344
(800) 852-3860
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fax (877) 662-6881**

**10K WHITE GOLD
CASTING GRAIN, CASTING ALLOYS, MILL PRODUCTS & FINDINGS**

10K GOLD CASTING GRAIN & ALLOYS		10K WHITE GOLD JEWELRY FINDINGS	
	Casting Grain		Carded Chains
	Casting Alloys		Jump Rings
10K WHITE GOLD MILL PRODUCTS			Bracelet Safety Catch
	Flat Sheet		Shanks - Finger Fit
	Flat Sizing Stock		
	Half Round Wire		
	Soft Round Wire		
	Round Wire		
	Laser Wire Available in 10K, 14K, 18K and PD		
	Plumb Sheet Solder		
	Square Sizing Stock		10K Yellow Gold Index >>>





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**10K YELLOW GOLD
CASTING GRAIN, CASTING ALLOYS, MILL PRODUCTS & FINDINGS**

10KY GOLD CASTING GRAIN & ALLOYS		10K YELLOW GOLD JEWELRY FINDINGS	
	Casting Grain		Earnut - Friction
	Casting Alloys		Jump Rings
10K YELLOW GOLD MILL PRODUCTS			Lobsters
	Flat Sheet		Bracelet Safety Catch
	Flat Sizing Stock		Shanks - Finger Fit
	Half Round Wire		
	Soft Round Wire		
	Round Wire		
	Laser Wire Available in 10K, 14K, 18K and PD		
	Plumb Sheet Solder		
	Square Sizing Stock		

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10K GOLD CASTING GRAIN

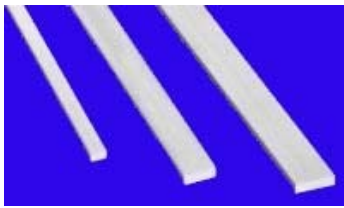
	Karat	Color	Flask Temp	Cast Temp.	Liquidus	Specific gm/cc	Wax Factor*
	10YGS	10K Yellow	850°F-950°F	1760°F	1635°F	11.60	13
	10WCG	10K White	1000°F-1100°F	1965°F	1865°F	11.20	12
	10WXCG	10K White	1000°F-1100°F	1965°F	1865°F	11.20	12
	* Multiply the Wax Factor times the weight of the wax model with sprues or multiply times the weight of the wax tree. Add Approximately 30% for the button weight.						

Flask Temp

10K GOLD CASTING ALLOYS

Alloy		Color	Karat	°F Solidus Liquidus 10K
ALLY		Yellow	10/14	1635 / 1760
ALLGY		Green Yellow	10/14	1620 / 1730
ALLW		White	10/14	1785 / 1900
ALLG		Green	10/14/18	1550 / 1670
ALLR		Red	10/14/18	1775 / 1880

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10K WHITE GOLD FLAT SHEET

Gold Sheet is stocked 3" x 12" in soft temper.
Minimum order is one square inch and increments of one inch.

10K WHITE GOLD FLAT SHEET				
Item #	GA	MM	IN	Dwt/Inch
10WSH30	30	0.26	0.010	1.1500
10WSH28	28	0.32	0.013	1.5000
10WSH26	26	0.41	0.016	1.8500
10WSH24	24	0.51	0.020	2.3100
10WSH22	22	0.64	0.025	2.8900
10WSH20	20	0.81	0.032	3.6900
10WSH18	18	1.02	0.040	4.6200
10WSH16	16	1.29	0.051	5.8900
10WSH14	14	1.63	0.064	7.3900
10WSH12	12	2.05	0.081	9.3500
10WSH10	10	2.59	0.102	11.7700
10WSH8	8	3.26	0.128	14.7800

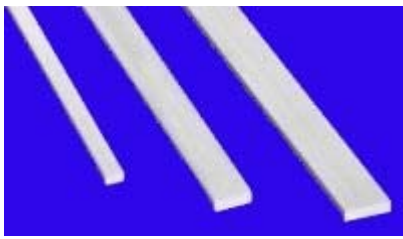


10K WHITE GOLD FLAT SHEET

Gold Sheet is stocked 3" x 12" in soft temper.
Minimum order is one square inch and increments of one inch.

10K YELLOW GOLD FLAT SHEET				
Item #	GA	MM	IN	Dwt/Inch
10YSH30	30	0.26	0.010	1.1500
10YSH28	28	0.32	0.013	1.5000
10YSH26	26	0.41	0.016	1.8500
10YSH24	24	0.51	0.020	2.3100
10YSH22	22	0.64	0.025	2.8900
10YSH20	20	0.81	0.032	3.6900
10YSH18	18	1.02	0.040	4.6200
10YSH16	16	1.29	0.051	5.8900
10YSH14	14	1.63	0.064	7.3900
10YSH12	12	2.05	0.081	9.3500
10YSH10	10	2.59	0.102	11.7700
10YSH8	8	3.26	0.128	14.7800

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10K WHITE GOLD FLAT SIZING STOCK

10K WHITE GOLD FLAT SIZING STOCK			
Item #	MM	Minimum	Dwt/Inch
10WSS6X2	6mm x 2mm	1"	2.2400
10WSS6X1.5	6mm x 1.5mm	1"	1.6500
10WSS6X1	6mm x 1mm	1"	1.1100
10WSS5X2	5mm x 2mm	1"	1.8600
10WSS5X1.5	5mm x 1.5mm	1"	1.4000
10WSS5X1	5mm x 1mm	1"	0.9400
10WSS4.5X1.5	4.5mm x 1.5mm	1"	1.2200
10WSS4X2	4mm x 2mm	1"	1.4900
10WSS4X1.5	4mm x 1.5mm	1"	1.1100
10WSS4X1	4mm x 1mm	1"	0.7500
10WSS3.5X1.5	3.5mm x 1.5mm	1"	0.9200
10WSS3X2	3mm x 2mm	1"	1.0700
10WSS3X1.5	3mm x 1.5mm	1"	0.8200
10WSS3X1	3mm x 1mm	1"	0.5400
10WSS2.5X1.5	2.5mm x 1.5mm	1"	0.6800
10WSS2.5X1	2.5mm x 1mm	3"	0.4458
10WSS2X1.5	2mm x 1.5mm	3"	0.5100
10WSS2X1	2mm x 1mm	3"	0.3700
10WSS1.5X1	1.5mm x 1mm	3"	0.2500

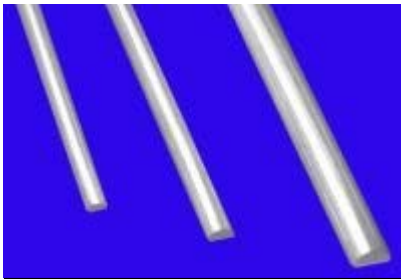
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10K YELLOW GOLD FLAT SIZING STOCK

10K YELLOW GOLD FLAT SIZING STOCK			
Item #	MM	Minimum	Dwt/Inch
10YSS6X2	6mm x 2mm	1"	2.2400
10YSS6X1.5	6mm x 1.5mm	1"	1.6500
10YSS6X1	6mm x 1mm	1"	1.1100
10YSS5X2	5mm x 2mm	1"	1.8600
10YSS5X1.5	5mm x 1.5mm	1"	1.4000
10YSS5X1	5mm x 1mm	1"	0.9400
10YSS4.5X1.5	4.5mm x 1.5mm	1"	1.2200
10YSS4X2	4mm x 2mm	1"	1.4900
10YSS4X1.5	4mm x 1.5mm	1"	1.1100
10YSS4X1	4mm x 1mm	1"	0.7500
10YSS3.5X1.5	3.5mm x 1.5mm	1"	0.9200
10YSS3X2	3mm x 2mm	1"	1.0700
10YSS3X1.5	3mm x 1.5mm	1"	0.8200
10YSS3X1	3mm x 1mm	1"	0.5400
10YSS2.5X1.5	2.5mm x 1.5mm	1"	0.6800
10YSS2.5X1	2.5mm x 1mm	3"	0.4458
10YSS2X1.5	2mm x 1.5mm	3"	0.5100
10YSS2X1	2mm x 1mm	3"	0.3700
10YSS1.5X1	1.5mm x 1mm	3"	0.2500

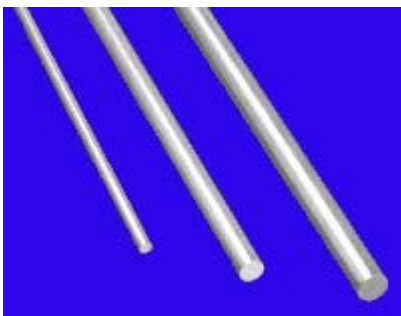
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10K WHITE GOLD HALF ROUND WIRE

Approximate pennyweight (dwt) per inch

10K WHITE GOLD HALF ROUND WIRE				
Item	MM	Inches	Minimum	10KW
10WHR4X1.5	4 x 1.5	0.162 x 0.064	1"	10.80
10WHR3X1.5	3 x 1.5	0.128 x 0.064	1"	8.88
10WHR2X1.5	2 x 1.5	0.081 x 0.064	1"	6.00



10K WHITE GOLD ROUND WIRE

Supplied in half-hard temper.

Gauges 24, 26, 28 & 30 are coiled or spooled designed for use with the laser welder.

Sold in increments of 1 inch. Maximum straight length 12 inches

10K WHITE GOLD ROUND WIRE					
Item #	Gauge	MM	Inches	Min	Dwt/Inch
10WRW30H	30	0.26	0.010	36"	0.0083
10WRW28H	28	0.32	0.013	36"	0.0167
10WRW26H	26	0.41	0.016	36"	0.0250
10WRW24H	24	0.51	0.020	3"	0.0367
10WRW22H	22	0.64	0.025	3"	0.0617
10WRW20H	20	0.81	0.032	3"	0.0958
10WRW18H	18	1.02	0.040	3"	0.1633
10WRW16H	16	1.29	0.051	3"	0.2683
10WRW14H	14	1.63	0.064	3"	0.3800
10WRW12H	12	2.05	0.081	1"	0.6100
10WRW10H	10	2.59	0.102	1"	1.0000
10WRW8H	8	3.26	0.128	1"	1.6200
10WRW6H	6	4.12	0.162	1"	2.9700

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10K YELLOW GOLD HALF ROUND WIRE

Approximate pennyweight (dwt) per inch.

10K YELLOW GOLD HALF ROUND WIRE

Item #	MM	Inches	Minimum	Dwt/Inch
10YHR4X1.5	4 x 1.5	0.162 x 0.064	1"	0.9000
10YHR3X1.5	3 x 1.5	0.128 x 0.064	1"	0.7400
10YHR2X1.5	2 x 1.5	0.081 x 0.064	1"	0.5000



10K YELLOW GOLD ROUND WIRE

Supplied in half-hard temper.

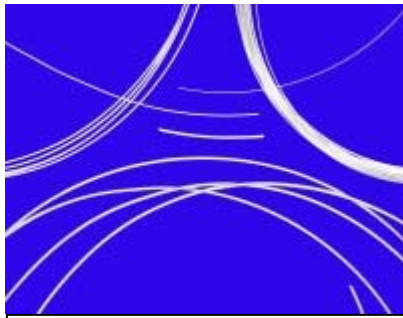
Gauges 24, 26, 28 & 30 are coiled or spooled designed for use with the laser welder.

Sold in increments of 1 inch. Maximum straight length 12 inches

10K YELLOW GOLD ROUND WIRE

Item #	Gauge	MM	Inches	Min	Dwt/Inch
10YRW30H	30	0.26	0.010	36"	0.0083
10YRW28H	28	0.32	0.013	36"	0.0167
10YRW26H	26	0.41	0.016	36"	0.0250
10YRW24H	24	0.51	0.020	3"	0.0367
10YRW22H	22	0.64	0.025	3"	0.0617
10YRW20H	20	0.81	0.032	3"	0.0958
10YRW18H	18	1.02	0.040	3"	0.1633
10YRW16H	16	1.29	0.051	3"	0.2683
10YRW14H	14	1.63	0.064	3"	0.3800
10YRW12H	12	2.05	0.081	1"	0.6100
10YRW10H	10	2.59	0.102	1"	1.0000
10YRW8H	8	3.26	0.128	1"	1.6200
10YRW6H	6	4.12	0.162	1"	2.9700

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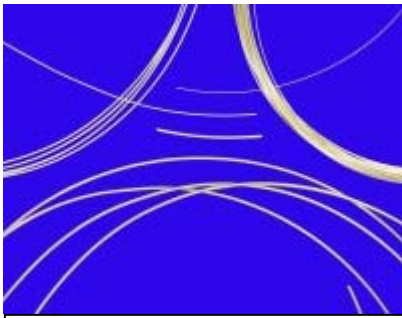


10K WHITE GOLD SOFT ROUND WIRE

Supplied in soft temper and coiled.

10K WHITE GOLD SOFT ROUND WIRE					
Item #	Gauge	MM	Inches	Min	Dwt/Inch
10WRW30S	30	0.26	0.010	36"	0.0083
10WRW28S	28	0.32	0.013	36"	0.0167
10WRW26S	26	0.41	0.016	36"	0.0250
10WRW24S	24	0.51	0.020	3"	0.0367
10WRW22S	22	0.64	0.025	3"	0.0617
10WRW20S	20	0.81	0.032	3"	0.0958
10WRW18S	18	1.02	0.040	3"	0.1633
10WRW16S	16	1.29	0.051	3"	0.2683
10WRW14S	14	1.63	0.064	3"	0.3800
10WRW12S	12	2.05	0.081	1"	0.6100
10WRW10S	10	2.59	0.102	1"	1.0000
10WRW8S	8	3.26	0.128	1"	1.6200
10WRW6S	6	4.12	0.162	1"	2.9700

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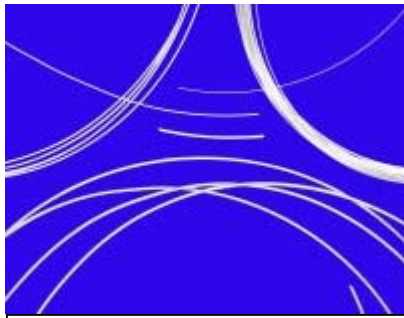


10K YELLOW GOLD SOFT ROUND WIRE

Supplied in soft temper and coiled.

10K YELLOW GOLD SOFT ROUND WIRE					
Item #	Gauge	MM	Inches	Min	Dwt/Inch
10YRW30S	30	0.26	0.010	36"	0.0083
10YRW28S	28	0.32	0.013	36"	0.0167
10YRW26S	26	0.41	0.016	36"	0.0250
10YRW24S	24	0.51	0.020	3"	0.0367
10YRW22S	22	0.64	0.025	3"	0.0617
10YRW20S	20	0.81	0.032	3"	0.0958
10YRW18S	18	1.02	0.040	3"	0.1633
10YRW16S	16	1.29	0.051	3"	0.2683
10YRW14S	14	1.63	0.064	3"	0.3800
10YRW12S	12	2.05	0.081	1"	0.6100
10YRW10S	10	2.59	0.102	1"	1.0000
10YRW8S	8	3.26	0.128	1"	1.6200
10YRW6S	6	4.12	0.162	1"	2.9700

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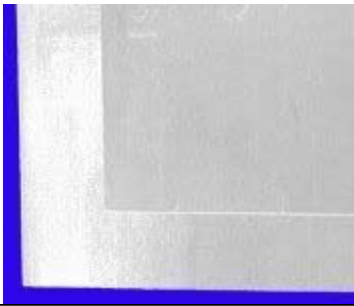
LASER WIRE

Supplied in hard temper and coiled. Gauges 24, 26, 28 & 30 are coiled or spooled designed for use with the laser welder.

Available in 10K, 14K, 18K and PD

LASER WIRE					
Item #	Description	MM	Inches	Min	Dwt/Inch
10WRW30HL	10K White 30 Gauge	0.26	0.010	36"	0.0083
10WRW28HL	10K White 28 Gauge	0.32	0.013	36"	0.0167
10YRW30HL	10K Yellow 30 Gauge	0.26	0.010	36"	0.0083
10YRW28HL	10K Yellow 28 Gauge	0.32	0.013	36"	0.0167
14WRW30HL	14K White 30 Gauge	0.26	0.010	36"	0.0108
14WRW28HL	14K White 28 Gauge	0.32	0.013	36"	0.0175
14YRW30HL	14K Yellow 30 Gauge	0.26	0.010	36"	0.0108
14YRW28HL	14K Yellow 28 Gauge	0.32	0.013	36"	0.0175
18WRW30HL	18K White 30 Gauge	0.26	0.010	36"	0.0133
18WRW28HL	18K White 28 Gauge	0.32	0.013	36"	0.0208
18YRW30HL	18K Yellow 30 Gauge	0.26	0.010	36"	0.0133
18YRW28HL	18K Yellow 28 Gauge	0.32	0.013	36"	0.0208
PDRW30HL	TruPd .950 30 Gauge	0.25	0.010	60"	0.0008
PDRW28HL	TruPd .950 28 Gauge	0.32	0.013	3"	0.0015

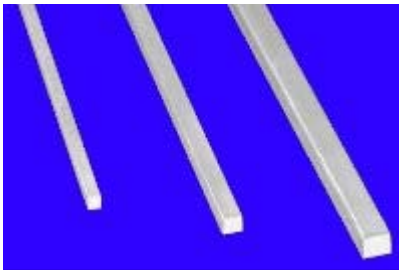
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10K YELLOW AND WHITE GOLD CADMIUM FREE SOLDER

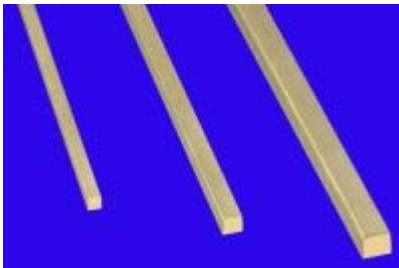
10K GOLD CADMIUM FREE SHEET SOLDER - Chips and Paste				
Item #	0.012" Thick	Minimum	Melt Point	Flow Point
10YESOD	10K Yellow Easy	1 DWT	1290°F	1320°F
10YECHIP	10K Yellow Easy CHIP*	1 DWT	1290°F	1320°F
10YMSOD	10K Yellow Medium	1 DWT	1335°F	1390°F
10YHSOD	10K Yellow Hard	1 DWT	1395°F	1450°F
10WESOD	10K White Easy	1 DWT	1230°F	1335°F
10WMSOD	10K White Medium	1 DWT	1295°F	1350°F
10WHSOD	10K White Hard	1 DWT	1310°F	1395°F

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Prices are subject to change without notice



10K WHITE GOLD SQUARE SIZING STOCK

10K WHITE GOLD SQUARE SIZING STOCK			
Item #	MM	Minimum	Dwt/Inch
10WSS3X3	3mm x 3mm	1"	1.7200
10WSS2.5X2.5	2.5mm x 2.5mm	1"	1.1500
10WSS2X2	2mm x 2mm	1"	0.7600
10WSS1.5X1.5	1.5mm x 1.5mm	1"	0.4200
10WSS1X1	1mm x 1mm	1"	0.2400

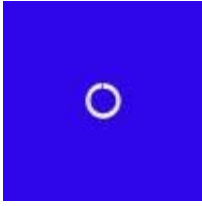


10K YELLOW GOLD SQUARE SIZING STOCK

10K YELLOW GOLD SQUARE SIZING STOCK			
Item #	MM	Minimum	Dwt/Inch
10YSS3X3	3mm x 3mm	1"	1.7200
10YSS2.5X2.5	2.5mm x 2.5mm	1"	1.1500
10YSS2X2	2mm x 2mm	1"	0.7600
10YSS1.5X1.5	1.5mm x 1.5mm	1"	0.4200
10YSS1X1	1mm x 1mm	1"	0.2400

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10K WHITE GOLD ROUND JUMP RINGS



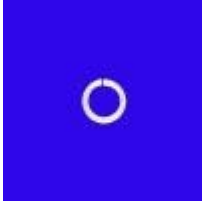
Product ID : 2710W10K
Round Jump Ring
Sold by the piece
1.1 mm ID
22g Wire
2.4 mm OD



Product ID : 2800W10K
Round Jump Ring
Sold by the piece
1.6 mm ID
24g Wire
2.7 mm OD



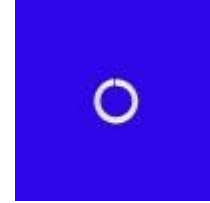
Product ID : 2810W10K
Round Jump Ring
Sold by the piece
2.0 mm ID
22g Wire
3.25 mm OD



Product ID : 2832W10K
Round Jump Ring
Sold by the piece
2.0 mm ID
20g Wire
3.6 mm OD



Product ID : 3000W10K
Round Jump Ring
Sold by the piece
2.4 mm ID
22g Wire
3.7 mm OD



Product ID : 2840W10K
Round Jump Ring
Sold by the piece
2.0 mm ID
18g Wire
4.0 mm OD



Product ID : 3110W10K
Round Jump Ring
Sold by the piece
2.8 mm ID
22g Wire
4.0 mm OD



Product ID : 3210W10K
Round Jump Ring
Sold by the piece
2.7 mm ID
20g Wire
4.3 mm OD



Product ID : 3112W10K
Round Jump Ring
Sold by the piece
3.5 mm ID
22g Wire
4.7 mm OD



Product ID : 3140W10K
Round Jump Ring
Sold by the piece
2.7 mm ID
18g Wire
4.7 mm OD



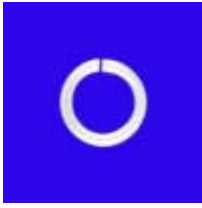
Product ID : 3310W10K
Round Jump Ring
Sold by the piece
3.6 mm ID
22g Wire
4.85 mm OD



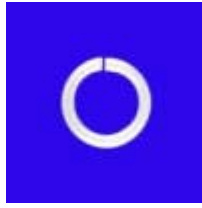
Product ID : 3314W10K
Round Jump Ring
Sold by the piece
3.4 mm ID
18g Wire
5.4 mm OD

10K White Round Jump Rings continued >>

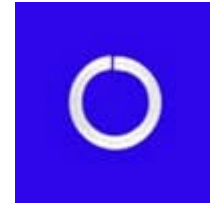
10K WHITE ROUND JUMP RINGS (continued)



Product ID : 3315W10K
Round Jump Ring
Sold by the piece
4.3 mm ID
22g Wire
5.5 mm OD



Product ID : 3340W10K
Round Jump Ring
Sold by the piece
3.7 mm ID
18g Wire
5.7 mm OD



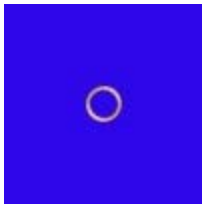
Product ID : 3312W10K
Round Jump Ring
Sold by the piece
4.6 mm ID
20g Wire
6.2 mm OD



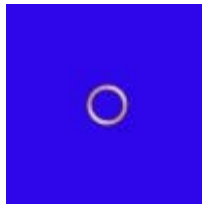
Product ID : 3313W10K
Round Jump Ring
Sold by the piece
5.5 mm ID
20g Wire
7.0 mm OD

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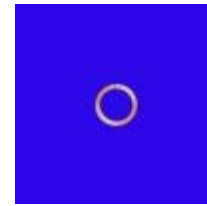
10K YELLOW GOLD JUMP RINGS



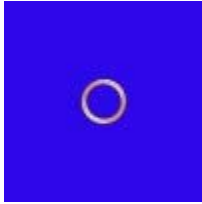
Product ID : 2710Y10K
Round Jump Ring
Sold by the piece
1.1 mm ID
22g Wire
2.4 mm OD



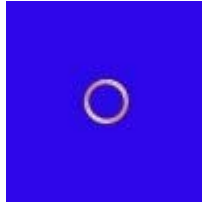
Product ID : 2800Y10K
Round Jump Ring
Sold by the piece
1.6 mm ID
24g Wire
2.7 mm OD



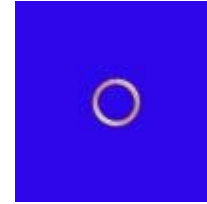
Product ID : 2810Y10K
Round Jump Ring
Sold by the piece
2.0 mm ID
22g Wire
3.25 mm OD



Product ID : 2832Y10K
Round Jump Ring
Sold by the piece
2.0 mm ID
20g Wire
3.6 mm OD



Product ID : 2832Y10K
Round Jump Ring
Sold by the piece
2.0 mm ID
20g Wire
3.6 mm OD



Product ID : 2840Y10K
Round Jump Ring
Sold by the piece
2.0 mm ID
18g Wire
4.0 mm OD



Product ID : 3110Y10K
Round Jump Ring
Sold by the piece
2.8 mm ID
22g Wire
4.0 mm OD



Product ID : 3210Y10K
Round Jump Ring
Sold by the piece
2.7 mm ID
20g Wire
4.3 mm OD



Product ID : 3112Y10K
Round Jump Ring
Sold by the piece
3.5 mm ID
22g Wire
4.7 mm OD



Product ID : 3140Y10K
Round Jump Ring
Sold by the piece
2.7 mm ID
18g Wire
4.7 mm OD



Product ID : 3310Y10K
Round Jump Ring
Sold by the piece
3.6 mm ID
22g Wire
4.85 mm OD



Product ID : 3314Y10K
Round Jump Ring
Sold by the piece
3.4 mm ID
18g Wire
5.4 mm OD

10K Yellow Round Jump Rings continued >>

10K YELLOW GOLD JUMP RINGS



Product ID : 3315Y10K
Round Jump Ring
Sold by the piece
4.3 mm ID
22g Wire
5.5 mm OD



Product ID : 3340Y10K
Round Jump Ring
Sold by the piece
3.7 mm ID
18g Wire
5.7 mm OD



Product ID : 3312Y10K
Round Jump Ring
Sold by the piece
4.6 mm ID
20g Wire
6.2 mm OD

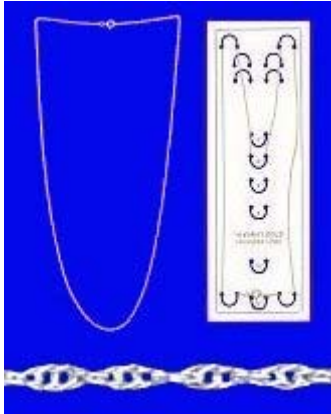


Product ID : 3313Y10K
Round Jump Ring
Sold by the piece
5.5 mm ID
20g Wire
7.0 mm OD

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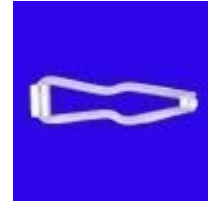
10K WHITE GOLD FINDINGS

CARDED CHAIN



Carded Chain
Product ID : 6RW18-10
Carded Chain
Medium
18 inch

BRACELET SAFETY CATCH



Product ID : 10SW
Bracelet Safety Catch
8 mm

FINGER FIT SHANKS



Product ID : FFA10RW
Finger Fit Shanks
Standard Single 2mm
Regular (5-9)



Product ID : FFA10PW
Finger Fit Shanks
Standard Single 2mm
Princess (2-5 1/2)



Product ID : FFB10RW
Finger Fit Shanks
Double 4.4mm
Regular (5-9)



Product ID : FFB10PW
Finger Fit Shanks
Double 4.4mm
Princess (2-5 1/2)

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EARRING BACKS - FRICTION



Product ID : 169-10Y

Earring Backs - Friction

Medium Wt.

.066 DWT

Fits post diameter .026" - .036"

Fits post diameter .65mm - .91mm

Earrings Are Sold Individually

LOBSTERS



Product ID : 8511Y

Lobster Clasp

16 x 8 mm



Product ID : 8611Y

Lobster Clasp

18 x 9 mm



Product ID : 8011RY

Lobster

9 x 3mm



Product ID : 8111RY

Lobster

10 x 4mm



Product ID : 8211RY

Lobster

12 x 4mm

BRACELET SAFETY CATCHES



Product ID : 10SY

Bracelet Safety Catch

8 mm



Product ID : 10LY

Bracelet Safety Catch

10 mm

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FINGER FIT SHANKS



Product ID : FFA10RY
Finger Fit Shanks
Standard Single 2mm
Regular(5-9)



Product ID : FFA10PY
Finger Fit Shanks
Standard Single 2mm
Princess (2-5 1/2)



Product ID : FFB10RY
Finger Fit Shanks
Double 4.4mm
Regular(5-9)



Product ID : FFB10PY
Finger Fit Shanks
Standard Single 2mm
Princess (2-5 1/2)

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Prices are based on the London PM Fix and changed daily
Prices are subject to change without notice