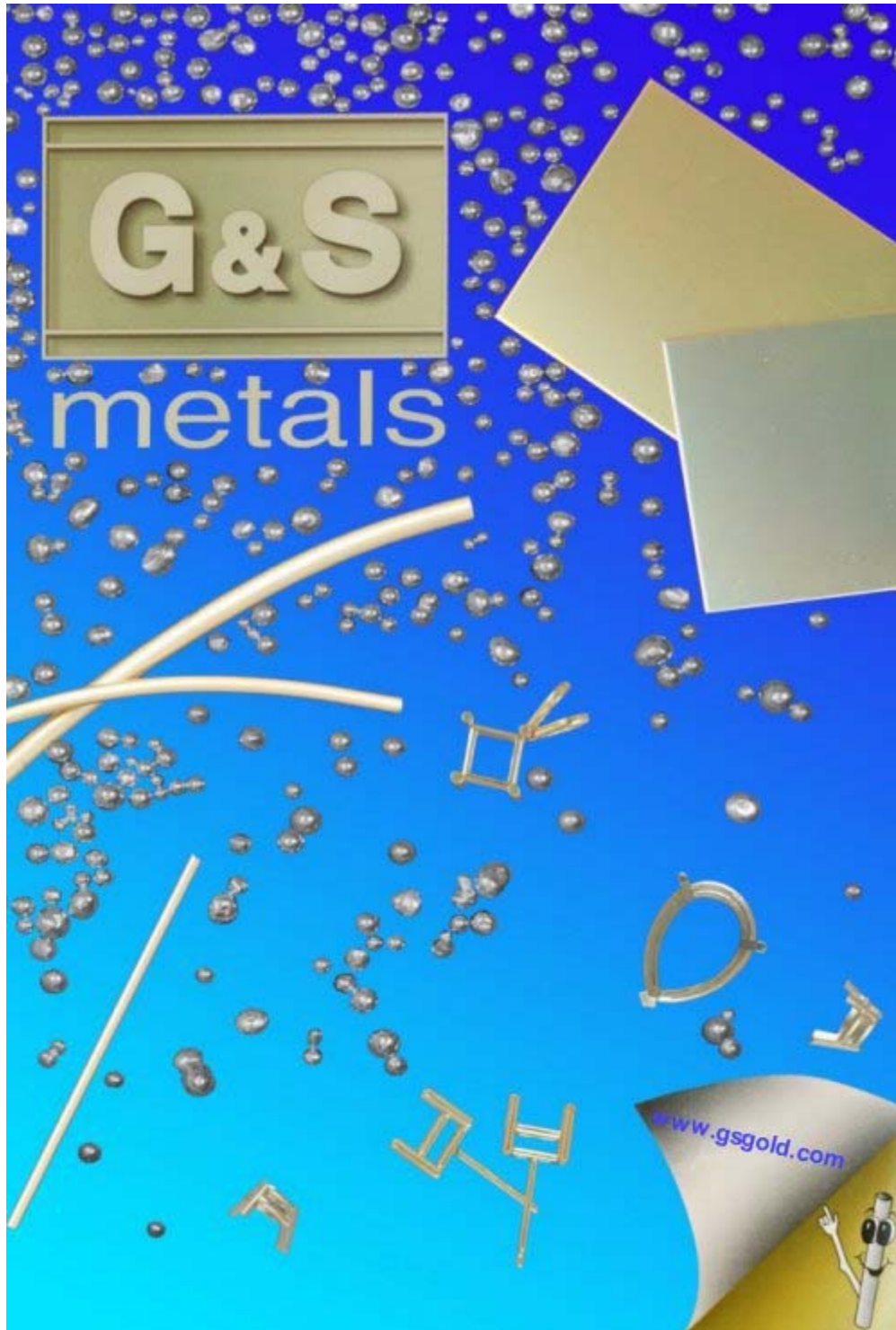


14K YELLOW GOLD & 14K WHITE GOLD MILL PRODUCTS


























G&S Metals, Inc.

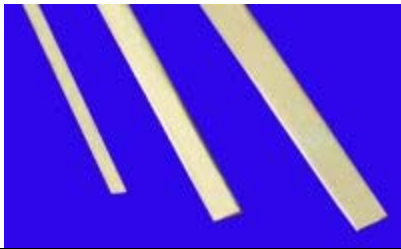
p.o. box 1432
ann arbor, mi 48106
www.gsgold.com
gs@gsgold.com

(734) 662-9344
(800) 852-3860
fax (734) 662-6881
fax (877) 662-6881

14K GOLD MILL PRODUCTS

14K YELLOW GOLD MILL PRODUCTS		14K WHITE GOLD MILL PRODUCTS	
	Bezel - Strip		Flat Sheet
	Bezel - Step		Flat Sizing Stock
	Flat Sheet		Half Round Wire
	BI-METAL FLAT SHEET		Round Wire
	Flat Sizing Stock		Soft Round Wire
	Half Round Wire		LASER WIRE Available in 10K, 14K, 18K & PD
	Round Wire		White Gold Plumb Sheet Solder Cadmium Free
	Soft Round Wire		Round Seamless Tubing
	LASER WIRE Available in 10K, 14K, 18K & PD		Square Sizing Stock
	Yellow Gold Plumb Sheet Solder Cadmium Free		
	Red Gold Plumb Sheet Solder Cadmium Free		
	Green Gold Plumb Sheet Solder Cadmium Free		
	Round Seamless Tubing		
	Square Sizing Stock		

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14K YELLOW BEZEL STRIP

14K YELLOW GOLD BEZEL STRIP				
Item	Size	Minimum	Thickness	14KY
14YBEZ28X2	28 ga x 2mm	1"	.013"	1.74
14YBEZ30X2	30 ga x 2mm	1"	.010"	1.20
14YBEZ28X3	28 ga x 3mm	1"	.013"	2.64
14YBEZ30X3	30 ga x 3mm	1"	.013"	2.04
14YBEZ28X4	28 ga x 4mm	1"	.013"	3.48
14YBEZ30X4	30 ga x 4mm	1"	.010"	2.64
14YBEZ28X5	28 ga x 5mm	1"	.013"	4.32
14YBEZ30X5	30 ga x 5mm	1"	.010"	3.36



14K YELLOW STEP BEZEL

14K YELLOW GOLD STEP BEZEL			
Item	Size	Dwt/Inch	Minimum
14YST1751	2.5mm Height x 1mm Step	0.3442	1"

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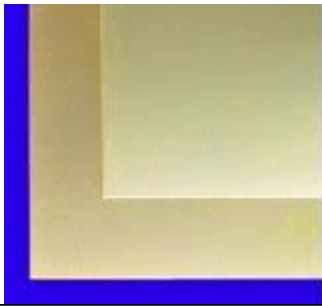


14K WHITE GOLD FLAT SHEET

Gold Sheet is stocked 3" x 12" in soft temper.
Minimum order is one square inch and increments of one inch.

14K WHITE GOLD FLAT SHEET				
Item #	GA	MM	IN	Dwt/Inch
14WSH30	30	0.26	0.010	1.3400
14WSH28	28	0.32	0.013	1.7500
14WSH26	26	0.41	0.016	2.1500
14WSH24	24	0.51	0.020	2.6900
14WSH22	22	0.64	0.025	3.3600
14WSH20	20	0.81	0.032	4.3000
14WSH18	18	1.02	0.040	5.3700
14WSH16	16	1.29	0.051	6.8500
14WSH14	14	1.63	0.064	8.6000
14WSH12	12	2.05	0.081	10.8800
14WSH10	10	2.59	0.102	13.7000
14WSH8	8	3.26	0.128	17.1900

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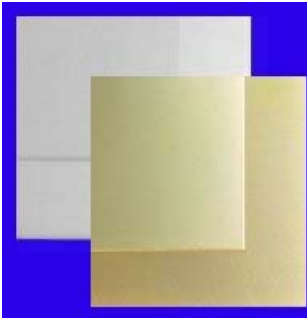


14K YELLOW GOLD FLAT SHEET

Gold Sheet is stocked 3" x 12" in soft temper.
Minimum order is one square inch and increments of one inch.

14K YELLOW GOLD FLAT SHEET				
Item #	GA	MM	IN	Dwt/Inch
14YSH30	30	0.26	0.010	1.3400
14YSH28	28	0.32	0.013	1.7500
14YSH26	26	0.41	0.016	2.1500
14YSH24	24	0.51	0.020	2.6900
14YSH22	22	0.64	0.025	3.3600
14YSH20	20	0.81	0.032	4.3000
14YSH18	18	1.02	0.040	5.3700
14YSH16	16	1.29	0.051	6.8500
14YSH14	14	1.63	0.064	8.6000
14YSH12	12	2.05	0.081	10.8800
14YSH10	10	2.59	0.102	13.7000
14YSH8	8	3.26	0.128	17.1900

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BIMETAL FLAT SHEET

Soft Temper

G&S offers you two distinct choices of Bi-Metal in Soft Temper.

Gold cladding to Sterling Silver allows for distinctive design elements, such as etching and diamond cutting. Folding and twisting can be used to accent the twosurfaces. The ability for the design elements opens up a new dimension that reveals the two-tone effects of the techniques, which is unavailable in Gold Filled.

THIS ELEMENT OF DESIGN HAS GREAT APPEAL TO GENERATION Y.

Sterling Silver with 14K Gold bonded to the Silver. The karat gold can be engraved, gouged or removed by any method to expose the sterling layer beneath creating a decorative effect.

G&S offers you two distinct choices of Bi-Metal:

Karat ratio by wt.: 10%
Sterling ratio by wt.: 90%

Karat ratio by wt.: 37%
Sterling ratio by wt.: 63%

ANNEALING TEMPERATURE: 1140 °F to 1300 °F

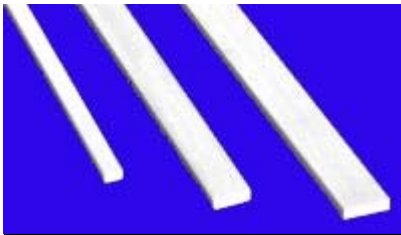
SOLDERING: On gold surface use: 14K or 18K yellow easy (soft) solder On sterling surface use: easy or medium silver solder>

MECHANICAL PROPERTIES Similar to sterling

BIMETAL FLAT SHEET: Karat ratio by wt.: 10% Sterling ratio by wt.: 90%					
Item #	Gauge	MM	Inches	Minimum	DTW/Inch
SSYSH22X10	22	0.64	0.025	1" x 3"	2.7100
SSYSH20X10	20	0.81	0.032	1" x 3"	3.7500
SSYSH18X10	18	1.02	0.040	1" x 3"	4.3700

BIMETAL FLAT SHEET: Karat ratio by wt.: 37% Sterling ratio by wt.: 63%					
Item #	Gauge	MM	Inches	Minimum	DTW/Inch
SSYSH22X12	22	0.64	0.025	1" x 3"	2.8000
SSYSH24X12	24	0.51	0.020	1" x 3"	2.4500

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14K WHITE GOLD FLAT SIZING STOCK

14K WHITE GOLD FLAT SIZING STOCK			
Item #	MM	Minimum	Dwt/Inch
14WSS6X2	6mm x 2mm	1"	2.5300
14WSS6X1.5	6mm x 1.5mm	1"	1.8900
14WSS6X1	6mm x 1mm	1"	1.2400
14WSS5X2	5mm x 2mm	1"	2.0300
14WSS5X1.5	5mm x 1.5mm	1"	1.5600
14WSS5X1	5mm x 1mm	1"	1.0700
14WSS4.5X1.5	4.5mm x 1.5mm	1"	1.4400
14WSS4X2	4mm x 2mm	1"	1.6500
14WSS4X1.5	4mm x 1.5mm	1"	1.2600
14WSS4X1	4mm x 1mm	1"	0.8300
14WSS3.5X1.5	3.5mm x 1.5mm	1"	1.1000
14WSS3X2	3mm x 2mm	1"	1.2600
14WSS3X1.5	3mm x 1.5mm	1"	0.9400
14WSS3X1	3mm x 1mm	1"	0.6200
14WSS2.5X1.5	2.5mm x 1.5mm	1"	0.7700
14WSS2.5X1	2.5mm x 1mm	3"	0.5333
14WSS2X1.5	2mm x 1.5mm	3"	0.5800
14WSS2X1	2mm x 1mm	3"	0.4100
14WSS1.5X1	1.5mm x 1mm	3"	0.3000

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14K YELLOW GOLD FLAT SIZING STOCK

14K YELLOW GOLD FLAT SIZING STOCK			
Item #	MM	Minimum	Dwt/Inch
14YSS6X2	6mm x 2mm	1"	2.5300
14YSS6X1.5	6mm x 1.5mm	1"	1.8900
14YSS6X1	6mm x 1mm	1"	1.2400
14YSS5X2	5mm x 2mm	1"	2.0300
14YSS5X1.5	5mm x 1.5mm	1"	1.5600
14YSS5X1	5mm x 1mm	1"	1.0700
14YSS4.5X1.5	4.5mm x 1.5mm	1"	1.4400
14YSS4X2	4mm x 2mm	1"	1.6500
14YSS4X1.5	4mm x 1.5mm	1"	1.2600
14YSS4X1	4mm x 1mm	1"	0.8300
14YSS3.5X1.5	3.5mm x 1.5mm	1"	1.1000
14YSS3X2	3mm x 2mm	1"	1.2600
14YSS3X1.5	3mm x 1.5mm	1"	0.9400
14YSS3X1	3mm x 1mm	1"	0.6200
14YSS2.5X1.5	2.5mm x 1.5mm	1"	0.7700
14YSS2.5X1	2.5mm x 1mm	3"	0.5333
14YSS2X1.5	2mm x 1.5mm	3"	0.5800
14YSS2X1	2mm x 1mm	3"	0.4100
14YSS1.5X1	1.5mm x 1mm	3"	0.3000

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14K YELLOW GOLD HALF ROUND WIRE

14K YELLOW GOLD HALF ROUND WIRE				
Item #	MM	Inches	Minimum	Dwt/Inch
14YHR4X1.5	4 x 1.5	0.162 x 0.064	1"	1.0800
14YHR3X1.5	3 x 1.5	0.128 x 0.064	1"	0.8300
14YHR2X1.5	2 x 1.5	0.081 x 0.064	1"	0.5800



14K WHITE GOLD HALF ROUND WIRE

14K WHITE GOLD HALF ROUND WIRE				
Item #	MM	Inches	Minimum	Dwt/Inch
14WHR4X1.5	4 x 1.5	0.162 x 0.064	1"	1.0800
14WHR3X1.5	3 x 1.5	0.128 x 0.064	1"	0.8300
14WHR2X1.5	2 x 1.5	0.081 x 0.064	1"	0.5800

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14K WHITE GOLD ROUND WIRE

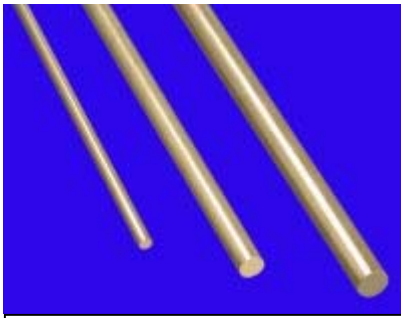
Supplied in half-hard temper.

Gauges 24, 26, 28 & 30 are coiled or spooled designed for use with the laser welder.

Sold in increments of 1 inch. Maximum straight length 12 inches

14K WHITE GOLD ROUND WIRE					
Item #	Gauge	MM	Inches	Min	Dwt/Inch
14WRW30H	30	0.26	0.010	36"	0.0108
14WRW28H	28	0.32	0.013	36"	0.0175
14WRW26H	26	0.41	0.016	36"	0.0275
14WRW24H	24	0.51	0.020	3"	0.0433
14WRW22H	22	0.64	0.025	3"	0.0683
14WRW20H	20	0.81	0.032	3"	0.1092
14WRW18H	18	1.02	0.040	3"	0.1717
14WRW16H	16	1.29	0.051	3"	0.3058
14WRW14H	14	1.63	0.064	3"	0.4600
14WRW12H	12	2.05	0.081	1"	0.7300
14WRW10H	10	2.59	0.102	1"	1.1800
14WRW8H	8	3.26	0.128	1"	1.8700
14WRW6H	6	4.12	0.162	1"	3.0800

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14K YELLOW GOLD ROUND WIRE

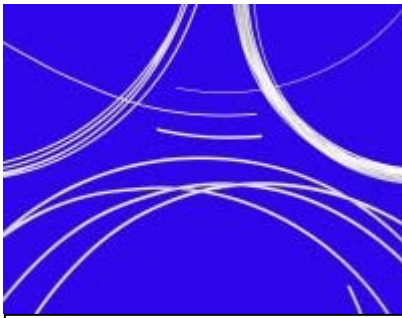
Supplied in half-hard temper.

Gauges 24, 26, 28 & 30 are coiled or spooled designed for use with the laser welder.

Sold in increments of 1 inch. Maximum straight length 12 inches

14K YELLOW GOLD ROUND WIRE					
	Gauge	MM	Inches	Min	Dwt/Inch
14YRW30H	30	0.26	0.010	36"	0.0108
14YRW28H	28	0.32	0.013	36"	0.0175
14YRW26H	26	0.41	0.016	36"	0.0275
14YRW24H	24	0.51	0.020	3"	0.0433
14YRW22H	22	0.64	0.025	3"	0.0683
14YRW20H	20	0.81	0.032	3"	0.1092
14YRW18H	18	1.02	0.040	3"	0.1717
14YRW16H	16	1.29	0.051	3"	0.3058
14YRW14H	14	1.63	0.064	3"	0.4600
14YRW12H	12	2.05	0.081	1"	0.7300
14YRW10H	10	2.59	0.102	1"	1.1800
14YRW8H	8	3.26	0.128	1"	1.8700
14YRW6H	6	4.12	0.162	1"	3.0800

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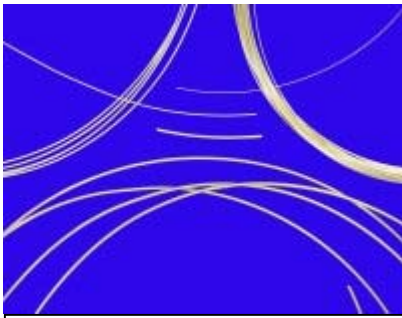
14K WHITE GOLD SOFT ROUND WIRE

Supplied in soft temper and coiled.

Gauges 24, 26, 28 & 30 are coiled or spooled designed for use with the laser welder.

14K WHITE GOLD SOFT ROUND WIRE					
Item #	Gauge	MM	Inches	Min	Dwt/Inch
14WRW30S	30	0.26	0.010	36"	0.0108
14WRW28S	28	0.32	0.013	36"	0.0175
14WRW26S	26	0.41	0.016	36"	0.0275
14WRW24S	24	0.51	0.020	3"	0.0433
14WRW22S	22	0.64	0.025	3"	0.0683
14WRW20S	20	0.81	0.032	3"	0.1092
14WRW18S	18	1.02	0.040	3"	0.1717
14WRW16S	16	1.29	0.051	3"	0.3058
14WRW14S	14	1.63	0.064	3"	0.4600
14WRW12S	12	2.05	0.081	1"	0.7300
14WRW10S	10	2.59	0.102	1"	1.1800
14WRW8S	8	3.26	0.128	1"	1.8700
14WRW6S	6	4.12	0.162	1"	3.0800

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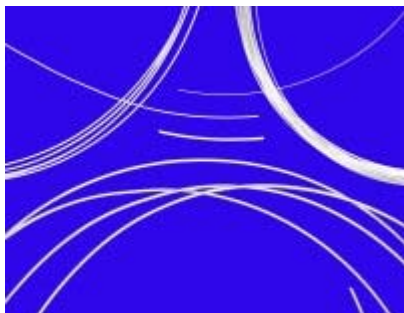
14K YELLOW GOLD SOFT ROUND WIRE

Supplied in soft temper and coiled.

Gauges 24, 26, 28 & 30 are coiled or spooled designed for use with the laser welder.

14K YELLOW GOLD SOFT ROUND WIRE					
Item #	Gauge	MM	Inches	Min	Dwt/Inch
14YRW30S	30	0.26	0.010	36"	0.0108
14YRW28S	28	0.32	0.013	36"	0.0175
14YRW26S	26	0.41	0.016	36"	0.0275
14YRW24S	24	0.51	0.020	3"	0.0433
14YRW22S	22	0.64	0.025	3"	0.0683
14YRW20S	20	0.81	0.032	3"	0.1092
14YRW18S	18	1.02	0.040	3"	0.1717
14YRW16S	16	1.29	0.051	3"	0.3058
14YRW14S	14	1.63	0.064	3"	0.4600
14YRW12S	12	2.05	0.081	1"	0.7300
14YRW10S	10	2.59	0.102	1"	1.1800
14YRW8S	8	3.26	0.128	1"	1.8700
14YRW6S	6	4.12	0.162	1"	3.0800

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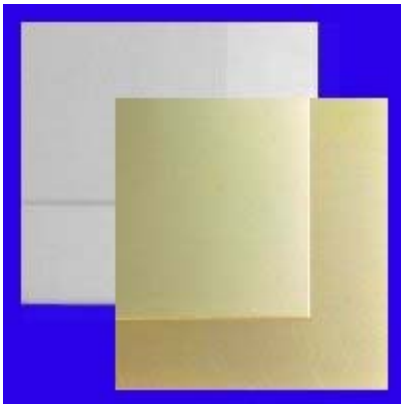
LASER WIRE

Supplied in hard temper and coiled. Gauges 24, 26, 28 & 30 are coiled or spooled designed for use with the laser welder.

Available in 10K, 14K, 18K and PD

LASER WIRE					
Item #	Description	MM	Inches	Min	Dwt/Inch
10WRW30HL	10K White 30 Gauge	0.26	0.010	36"	0.0083
10WRW28HL	10K White 28 Gauge	0.32	0.013	36"	0.0167
10YRW30HL	10K Yellow 30 Gauge	0.26	0.010	36"	0.0083
10YRW28HL	10K Yellow 28 Gauge	0.32	0.013	36"	0.0167
14WRW30HL	14K White 30 Gauge	0.26	0.010	36"	0.0108
14WRW28HL	14K White 28 Gauge	0.32	0.013	36"	0.0175
14YRW30HL	14K Yellow 30 Gauge	0.26	0.010	36"	0.0108
14YRW28HL	14K Yellow 28 Gauge	0.32	0.013	36"	0.0175
18WRW30HL	18K White 30 Gauge	0.26	0.010	36"	0.0133
18WRW28HL	18K White 28 Gauge	0.32	0.013	36"	0.0208
18YRW30HL	18K Yellow 30 Gauge	0.26	0.010	36"	0.0133
18YRW28HL	18K Yellow 28 Gauge	0.32	0.013	36"	0.0208
PDRW30HL	TruPd .950 30 Gauge	0.25	0.010	60"	0.0100
PDRW28HL	TruPd .950 28 Gauge	0.32	0.013	3"	0.0175

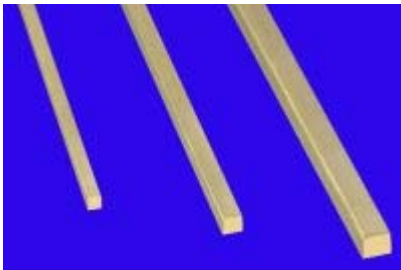
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14K GOLD SOLDER - CADMIUM FREE

14K PLUMB GOLD SHEET SOLDER - CHIPS AND PASTE - CADMIUM FREE				
Item #	0.012" Thick	Minimum	Melt Point	Flow Point
14YESOD	14K Yellow Easy	1 DWT	1265°F	1285°F
14YUESOD	14K Yellow Ultra Easy	1 DWT	1105°F	1255°F
14YECHIP	14K Yellow Easy CHIP*	1 DWT	1265°F	1285°F
14YMSOD	14K Yellow Medium	1 DWT	1330°F	1390°F
14YMCHIP	14K Yellow Medium CHIP*	1 DWT	1330°F	1390°F
14YMPSOD	14K Yellow Medium Paste	1 DWT	1330°F	1390°F
14YHSOD	14K Yellow Hard	1 DWT	1400°F	1440°F
14YHCHIP	14K Yellow Hard CHIP	1 DWT	1400°F	1440°F
14WESOD	14K White Easy	1 DWT	1270°F	1275°F
14WECHIP	14K White Easy CHIP	1 DWT	1270°F	1275°F
14WMSOD	14K White Medium	1 DWT	1295°F	1350°F
14WMPSOD	14K White Medium Paste	1 DWT	1295°F	1350°F
14WHSOD	14K White Hard	1 DWT	1453°F	1475°F
14WHCHIP	14K White Hard CHIP	1 DWT	1453°F	1475°F
14WXESOD	14K Extra White Easy	1 DWT	1300°F	1330°F
14WXMSOD	14K Extra White Medium	1 DWT	1350°F	1390°F
14WXHSOD	14K Extra White Hard	1 DWT	1405°F	1635°F
14RESOD	14K Red Easy*	1 DWT	1565°F	1575°F
14GESOD	14K Green Easy*	1 DWT	1400°F	1445°F

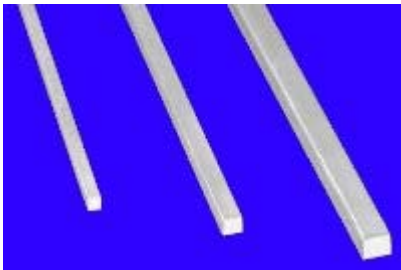
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14K YELLOW GOLD SQUARE SIZING STOCK

Approximate pennyweight (dwt) per foot.

14K YELLOW GOLD SQUARE SIZING STOCK			
Item #	MM	Minimum	Dwt/Inch
14YSS3X3	3mm x 3mm	1"	1.8542
14YSS2.5X2.5	2.5mm x 2.5mm	1"	1.3158
14YSS2X2	2mm x 2mm	1"	0.8400
14YSS1.5X1.5	1.5mm x 1.5mm	1"	0.4792
14YSS1X1	1mm x 1mm	1"	0.1833



14K WHITE GOLD SQUARE SIZING STOCK

14K WHITE GOLD SQUARE SIZING STOCK			
Item #	MM	Minimum	Dwt/Inch
14WSS3X3	3mm x 3mm	1"	1.8542
14WSS2.5X2.5	2.5mm x 2.5mm	1"	1.3158
14WSS2X2	2mm x 2mm	1"	0.8400
14WSS1.5X1.5	1.5mm x 1.5mm	1"	0.4792
14WSS1X1	1mm x 1mm	1"	0.1833

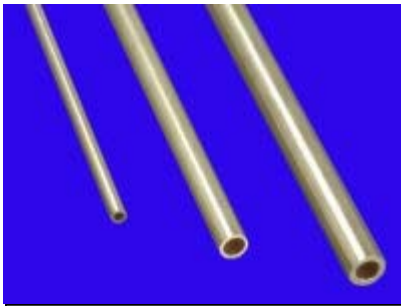
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14K WHITE GOLD ROUND SEAMLESS TUBING

14K WHITE GOLD ROUND SEAMLESS TUBING							
		Out Diameter		In Diameter			
Item #	Minimum	MM	Inches	MM	Inches	Insert Wire	Dwt/Inch
Wall Thickness - light 0.010" (0.25mm)							
14WT8L	1"	3.20	.128	2.70	.108	10 ga	0.5075
14WT10L	1"	2.50	.100	2.00	.080	12 ga	0.3750
14WT12L	1"	2.00	.080	1.50	.060	15 ga	0.2917
14WT14L	1"	1.60	.064	1.05	.042	18 ga	0.2333
14WT16L	1"	1.35	.054	.85	.034	20 ga	0.1900
14WT17L	1"	1.27	.051	.78	.031	21 ga	0.1808
14WT18L	1"	1.00	.040	.50	.020	24 ga	0.1292
Wall Thickness - Medium 0.016" (0.40mm)							
14WT4M	1"	3.80	.157	3.17	.127	8 ga	0.9083
14WT5M	1"	5.00	.200	4.25	.165	6 ga	1.1833
14WT6M	1"	5.80	.230	5.00	.195	5 ga	1.3417
Wall Thickness - Heavy 0.020" (0.50mm)							
14WT8H	1"	3.20	.128	2.20	.085	12 ga	0.9300
14WT10H	1"	2.50	.100	1.52	.060	15 ga	0.7058
14WT12H	1"	2.00	.080	1.00	.040	19 ga	0.5167

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14K YELLOW ROUND SEAMLESS TUBING

14K YELLOW ROUND SEAMLESS TUBING							
		Out Diameter		In Diameter			
Item #	Minimum	MM	Inches	MM	Inches	Insert Wire	Dwt/Inch
Wall Thickness - light 0.010" (0.25mm)							
14YT8L	1"	3.20	.128	2.70	.108	10 ga	0.5075
14YT10L	1"	2.50	.100	2.00	.080	12 ga	0.3750
14YT12L	1"	2.00	.080	1.50	.060	15 ga	0.2917
14YT14L	1"	1.60	.064	1.05	.042	18 ga	0.2333
14YT16L	1"	1.35	.054	.85	.034	20 ga	0.1900
14YT17L	1"	1.27	.051	.78	.031	21 ga	0.1808
14YT18L	1"	1.00	.040	.50	.020	24 ga	0.1292
Wall Thickness - Medium 0.016" (0.40mm)							
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14YT5M	1"	5.00	.200	4.25	.165	6 ga	1.1833
14YT6M	1"	5.80	.230	5.00	.195	5 ga	1.3417
Wall Thickness - Heavy 0.020" (0.50mm)							
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14YT10H	1"	2.50	.100	1.52	.060	15 ga	0.7058
14YT12H	1"	2.00	.080	1.00	.040	19 ga	0.5167

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