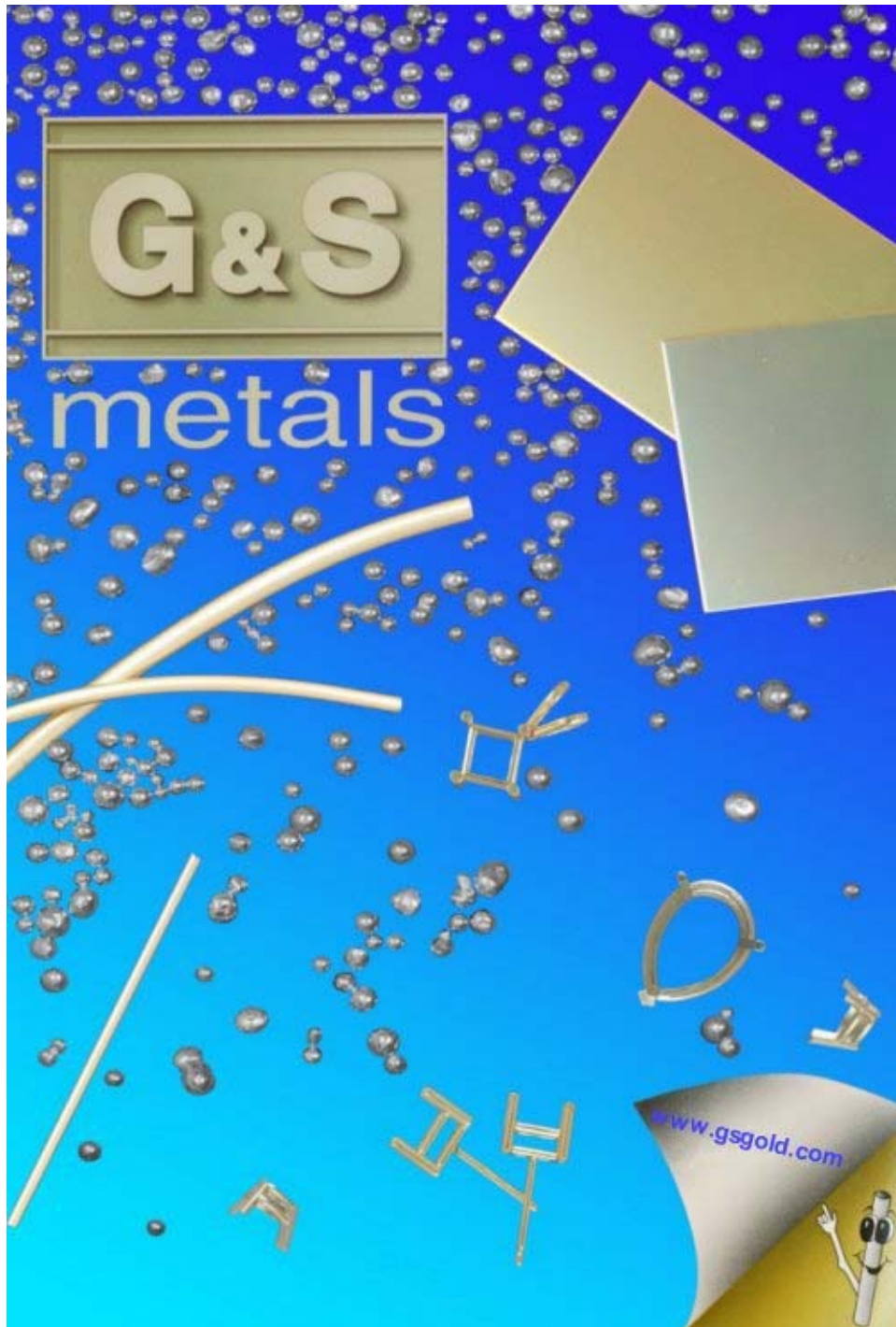


ARGENTIUM SILVER CASTING GRAIN, MILL PRODUCTS & FINDINGS






















G&S Metals, Inc.







p.o. box 1432
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www.gsgold.com
gs@gsgold.com

(734) 662-9344
(800) 852-3860
fax (734) 662-6881
fax (877) 662-6881

ARGENTIUM® SILVER MILL PRODUCTS AND FINDINGS

ARGENTIUM® SILVER CASTING GRAIN		ARGENTIUM® SILVER EARRINGS	
	Casting Grain		Ball Earrings Without Jump Ring
ARGENTIUM® SILVER MILL PRODUCTS			Argentium Earwire
	Bezel		Friction Earnut
	Flat Sheet		Earring Posts - Friction
	Half Round Wire		1/2 Hoop Sheperd Hook
	Round Wire		Head Pin With Ball
	1/2 Hard Round Wire		Spring Action Leverback
	Plumb Sheet Solder - Cadmium Free	ARGENTIUM® SILVER CLASPS	
	Round Seamless Tubing		Lobster Clasps
	Square Wire		Balloon Clasps
	Wire Solder		Pearl Spacers
			Spring Rings
		ARGENTIUM® SILVER FINDINGS	
			Beads
			Stardust 2 Hole Beads
ARGENTIUM® SILVER TIPS			Chains
			Eye Pins
			Head Pin With Ball
			Jump Rings
			Toggle Set

FINE SILVER, STERLING SILVER AND ARGENTIUM® CASTING GRAIN, COINS AND BARS

Item		Casting Grain	Cast Temp	Liquidus	Specific gm/cc	Wax Factor *
FSCG		Fine Silver	1825°F	1761°F	10.40	11
AGCOINS		1 T.O. AG Bars .999 Fine Silver				
AGBARS		1 T.O. AG Bars .999 Fine Silver				
SSCG		Sterling Silver	1775°F	1650°F	10.40	11
SSAR935		Argentium® 93.5%	1760°F-1832°F	1657°F	10.4	11
SSAR960		Argentium® 96%	1850°F-1900°F	1700°F	10.3	11

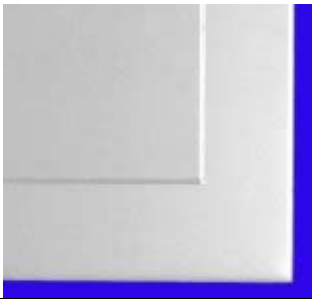


ARGENTIUM® SILVER BEZEL STRIP

Supplied soft and coiled

ARGENTIUM® SILVER BEZEL STRIP				
Item #	Size	Minimum	Thickness	T.O./Ft
SSBEZAR28X2	28 ga x 2mm	1'	0.013"	0.0690
SSBEZAR28X2.4	28 ga x 2.4mm	1'	0.013"	0.0690
SSBEZAR28X3	28 ga x 3mm	1'	0.013"	0.1020
SSBEZAR28X4	28 ga x 4mm	1'	0.013"	0.1250
SSBEZAR28X5	28 ga x 5mm	1'	0.013"	0.1560
SSBEZAR28X6	28 ga x 6mm	1'	0.013"	0.1880
SSBEZAR30X2	30 ga x 2mm	1'	0.010"	0.0520
SSBEZAR30X3	30 ga x 3mm	1'	0.010"	0.0780
SSBEZAR30X4	30 ga x 4mm	1'	0.010"	0.1060
SSBEZAR30X5	30 ga x 5mm	1'	0.010"	0.1270
SSBEZAR30X6	30 ga x 6mm	1'	0.010"	0.1560

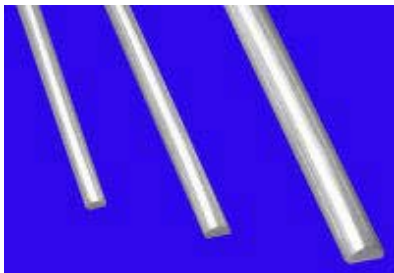
ORDER ONLINE AT WWW.GSGOLD.COM
Prices are based on the London PM Fix and changed daily



ARGENTIUM® SILVER FLAT SHEET

Supplied soft.

ARGENTIUM® SILVER FLAT SHEET					
Item #	Gauge	MM	Inches	Minimum	T.O./Inch
SSSHAR30	30	0.25	.010	1" x 6"	0.0550
SSSHAR28	28	0.33	.013	1" x 6"	0.0710
SSSHAR26	26	0.41	.016	1" x 6"	0.0870
SSSHAR24	24	0.51	.020	1" x 6"	0.1090
SSSHAR22	22	0.64	.025	1" x 6"	0.1360
SSSHAR20	20	0.80	.032	1" x 6"	0.1750
SSSHAR18	18	1.00	.040	1" x 6"	0.2180
SSSHAR16	16	1.27	.051	1" x 6"	0.2780
SSSHAR14	14	1.60	.064	1" x 6"	0.3490
SSSHAR12	12	2.00	.081	1" x 6"	0.4420

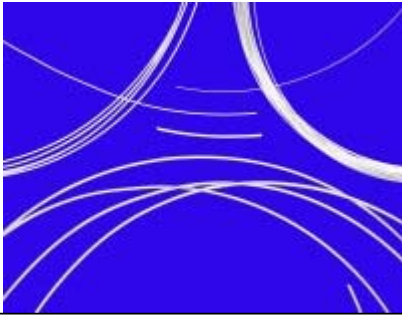


ARGENTIUM® SILVER HALF ROUND WIRE

Supplied in soft temper and coiled

ARGENTIUM® SILVER HALF ROUND WIRE (sold by the foot)						
Item #	Gauge	MM	Inches	Minimum	Ft/T.O.	T.O./Ft
SSHRAR22	22	.625x.325	.025 x .013	1 FT	56.00	0.0180
SSHRAR21	21	0.71 x .35	.028 x .014	1 FT	50.00	0.0200
SSHRAR20	20	.81 x .40	.032 x .016	1 FT	37.73	0.0300
SSHRAR18	18	1.02 x .51	.040 x .020	1 FT	24.10	0.0400
SSHRAR16	16	1.3 x .60	.051 x .026	1 FT	15.00	0.0700
SSHRAR14	14	1.6 x .80	.064 x .032	1 FT	9.50	0.1100
SSHRAR12	12	2 x 1	.081 x .041	1 FT	6.00	0.1700
SSHRAR10	10	2.5 x 1.60	.101 x .050	1 FT	3.70	0.2700
SSHRAR8	8	3.2 x 1.6	.128 x .064	1 FT	2.30	0.4300
SSHRAR6	6	4.1 x 2.05	.162 x .081	1 FT	1.50	0.6700

ORDER ONLINE AT WWW.GSGOLD.COM
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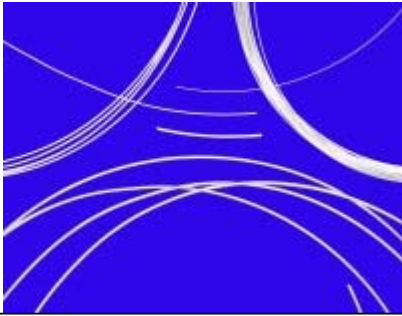
ARGENTIUM® SILVER ROUND WIRE

Supplied soft and coiled.

Gauges 26-30 are shipped spooled up to 5 T.O. per spool.
Multiple spools may be requested at a charge of \$1.00 per spool.

ARGENTIUM® SILVER ROUND WIRE					
Item #	Gauge	MM	Inches	Minimum	T.O./Ft
SSRWAR32	32	0.202	0.008	3'	0.0030
SSRWAR30	30	0.26	0.010	3'	0.0050
SSRWAR28	28	0.32	0.013	3'	0.0090
SSRWAR26	26	0.41	0.016	3'	0.0130
SSRWAR24	24	0.51	0.020	3'	0.0190
SSRWAR22	22	0.64	0.025	3'	0.0320
SSRWAR21	21	0.71	0.028	2'	0.0420
SSRWAR20	20	0.81	0.032	2'	0.0540
SSRWAR19	19	0.912	0.03589	2'	0.0680
SSRWAR18	18	1.02	0.040	2'	0.0860
SSRWAR16	16	1.29	0.051	2'	0.1360
SSRWAR14	14	1.63	0.064	1'	0.2140
SSRWAR12	12	2.05	0.081	1'	0.3440
SSRWAR10	10	2.59	0.102	1'	0.5530
SSRWAR8	8	3.26	0.128	1'	0.8370
SSRWAR4	4	5.19	0.024	1'	2.1280
SSRWAR2	2	6.54	0.026	1'	3.2260

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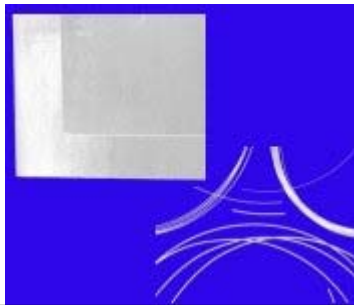


ARGENTIUM® SILVER 1/2 HALF HARD ROUND WIRE

Supplied 1/2 hard and coiled.

Gauges 26-30 are shipped spooled up to 5 T.O. per spool. Multiple spools may be requested at a charge of \$1.00 per spool.

ARGENTIUM® SILVER 1/2 HALF HARD ROUND WIRE					
Item #	Gauge	MM	Inches	Minimum	T.O./Ft
SSRWAR26H	26	0.41	0.016	3'	0.0130
SSRWAR24H	24	0.51	0.020	3'	0.0190
SSRWAR22H	22	0.64	0.025	3'	0.0320
SSRWAR21H	21	0.71	0.028	2'	0.0420
SSRWAR20H	20	0.81	0.032	2'	0.0540
SSRWAR18H	18	1.02	0.040	2'	0.0860
SSRWAR16H	16	1.29	0.051	2'	0.1360



ARGENTIUM® SILVER SOLDER - CADMIUM FREE ARGENTIUM® SILVER ROUND WIRE SOLDER

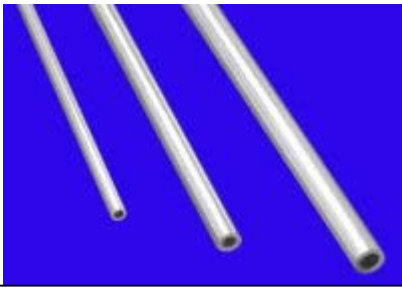
1 T.O. Sheet solder = 4 sheets 1" x 5"

1 T.O. Round Wire Solder = 20 Ft.

Because fractions are not permissible, if you prefer half an ounce, please indicate this in instructions.

ARGENTIUM SILVER SOLDER - CADMIUM FREE				
Item #		Sheet 30 Gage Solidus-Liquidus	Minimum	Round Wire 20 Gage Solidus-Liquidus
SSARODE	Argentium Silver Solder Easy	1260°F-1295°F	.50 T.O.	
SSARODM	Argentium Silver Solder Medium	1290°F-1340°F	.50 T.O.	
SSARODH	Argentium Silver Solder Hard	1370°F-1450°F	.50 T.O.	
SSARODRWX	Argentium Silver Round Wire Solder Super Easy		.50 T.O.	1105°F-1268°F
SSARODRWE	Argentium Silver Round Wire Solder Easy		.50 T.O.	1260°F-1295°F
SSARODRWM	Argentium Silver Round Wire Solder Medium		.50 T.O.	1290°F-1340°F
SSARODRWH	Argentium Silver Round Wire Solder Hard		.50 T.O.	1370°F-1450°F

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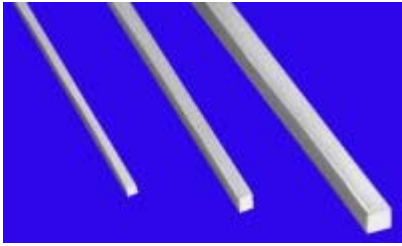


ARGENTIUM® SILVER ROUND SEAMLESS TUBING

Sold by the foot

ARGENTIUM® STERLING SILVER ROUND SEAMLESS TUBING							
Item #	Minimum	Out Diameter		In Diameter		Insert Wire	T.O/Ft
		MM	Inches	MM	Inches		
Wall Thickness - light 0.010" (0.25mm)							
SSTAR8L	1'	3.20	.128	2.70	.108	10 ga	0.2530
SSTAR10L	1'	2.50	.100	2.00	.080	10 ga	0.1900
SSTAR12L	1'	2.00	.080	1.50	.060	15 ga	0.1400
SSTAR14L	1'	1.60	.064	1.05	.042	18 ga	0.1000
SSTAR16L	1'	1.35	.054	.85	.034	20 ga	0.0800
SSTAR18L	1'	1.00	.040	.50	.020	24 ga	0.0600
Wall Thickness - Medium 0.016" (0.40mm)							
SSTAR6M	1'	5.80	.230	5.00	.195	5 ga	0.7100
SSTAR5M	1'	5.00	.200	4.25	.165	6 ga	0.5400
SSTAR4M	1'	3.80	.157	3.17	.127	8 ga	0.4500
Wall Thickness - Heavy 0.020" (0.50mm)							
SSTAR8H	1'	3.20	.128	2.20	.085	12 ga	0.4500
SSTAR10H	1'	2.50	.100	1.52	.060	15 ga	0.3300
SSTAR12H	1'	2.00	.080	1.00	.040	19 ga	0.2400

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ARGENTIUM® SQUARE WIRE

Supplied soft and coiled.

ARGENTIUM® SQUARE WIRE (sold by the foot)						
Item #	Gauge	MM	Inches	Min	Ft/T.O.	T.O./Ft
SSSQAR24	24	.51 x .51	.020 x .020	1FT	39	0.0260
SSSQAR22	22	.64 x .64	.025 x .025	1FT	27	0.0380
SSSQAR21	21	.71 x .71	.028 x .028	1FT	20	0.0500
SSSQAR20	20	.81 x .81	.032 x .032	1FT	16	0.0630
SSSQAR18	18	1.00 x 1.00	.040 x .040	1FT	10	0.1030
SSSQAR16	16	1.25 x 1.25	.051 x .051	1FT	6	0.1660
SSSQAR14	14	1.60 x 1.60	.064 x .064	1FT	3.8	0.2680
SSSQAR12	12	2.00 x 2.00	.081 x .081	1FT	2.4	0.4160
SSSQAR10	10	2.50 x 2.50	.102 x .102	1FT	1.5	0.6490
SSSQAR8	8	3.20 x 3.20	.128 x .128	1FT	.93	1.0790
SSSQAR6	6	4.12 x 4.12	.162 x .162	1FT	.59	1.6250
SSSQAR4	4	5.19 x 5.19	.204 x .204	1FT	.38	2.6840
SSSQAR2	2	6.50 x 6.50	.257 x .257	1FT	.24	4.2000

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ARGENTIUM® SILVER EARRINGS



Product ID : 45AR
Ball Earring
Without Jump Ring
5mm
Earrings Are Sold Individually



Product ID : 467AR
Head Pin With Ball
Length 1 1/2"
.020 inch wire
.50 mm
Earrings Are Sold Individually



Product ID : 461AR
Ear Wire
With Loop and Bead
.032 inch wire
.81 mm
Earrings Are Sold Individually



Product ID : 462AR
Ear Wire
With Loop, Bead and Coil
.032 inch wire
.81 mm
Earrings Are Sold Individually



Product ID : 463AR
Ear Wire
With Loop
.032 inch wire
.81 mm
Earrings Are Sold Individually



Product ID : 260AR
Argentium Wishbone Ear Wire
20g wire
Weight = .31dwt
43mm height / 18mm width
Earrings Are Sold Individually



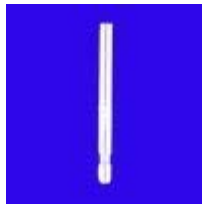
Product ID : 265AR
Argentium Wishbone Ear Wire
With Loop
20g wire
Weight = .33dwt
45mm height / 18mm width
Open Ring
Earrings Are Sold Individually

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Prices are subject to change without notice

ARGENTIUM® SILVER FRICTION EARNUT



Product ID : 180AR
Argentium Friction Earnut
Medium Weight
Must be used with 181AR
Earrings Are Sold Individually



Product ID : 181AR
Argentium Earring Post - Friction
Regular
0.75x9.36mm
Must be used with 180AR
Earrings Are Sold Individually

ARGENTIUM® SILVER 1/2 HOOP SHEPERD HOOK



Product ID : 250AR
1/2 HOOP SHEPERD HOOK
Earrings Are Sold Individually

ARGENTIUM® SILVER LEVERBACK EARRINGS®



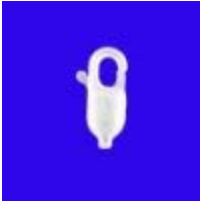
Product ID : 522AR
Traditional Spring Action
Leverback
Open Ring
18 x 10mm
Earrings Are Sold Individually



Product ID : 524AR
Traditional Spring Action
Leverback
Closed Ring
18.4 x 10 mm
Earrings Are Sold Individually

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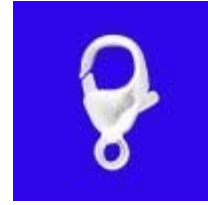
ARGENTIUM® SILVER LOBSTER CLASPS



Product ID : 9010AR
Lobster Clasp
8 x 3 mm
.70



Product ID : 9211AR
Lobster Clasp
12 x 4.5 mm



Product ID : 1483AR
Balloon Lobster Clasp
11.5 x 6 mm

ARGENTIUM® PEARL SPACERS



Product ID : 676AR
Pearl Spacer
Square cut tube
1.3mm x 12.7mm

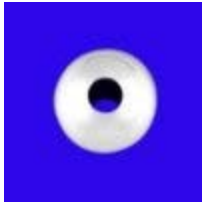
ARGENTIUM® SILVER SPRING RINGS



Product ID : 1210AR
Spring Ring - Closed
5mm O.D.

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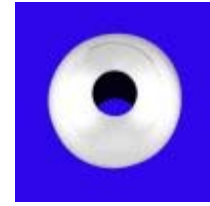
ARGENTIUM® SILVER BEADS



Product ID : 102AR
Argentium Beads
2mm
Hole Size .85mm



Product ID : 104AR
Argentium Beads
4mm
Hole Size 1.50mm

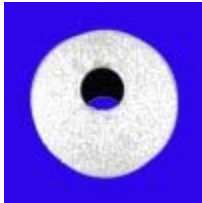


Product ID : 106AR
Argentium Beads
6mm
Hole Size 1.60mm

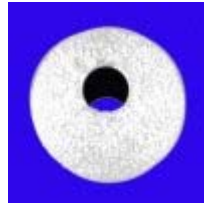


Product ID : 108AR
Argentium Beads
8mm
Hole Size 2.25mm

ARGENTIUM® SILVER STARDUST BEADS



Product ID : 705AR
Argentium
Stardust 2 Hole Beads
5mm
1.25mm hole



Product ID : 706AR
Argentium
Stardust 2 Hole Beads
6mm
1.50mm hole

ORDER ONLINE AT WWW.GSGOLD.COM
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Prices are subject to change without notice

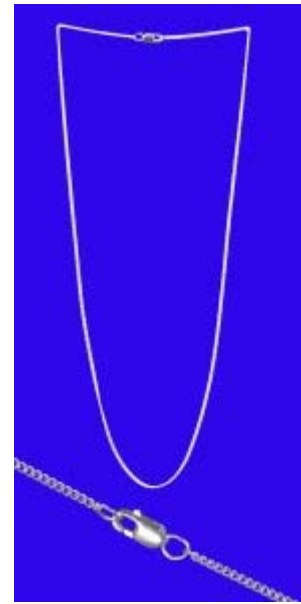
ARGENTIUM® SILVER BEADS



Product ID : 15AR18
Argentium Silver Chains
18" medium rope chain
with lobster
Chain width 2mm
2.3 DWT



Product ID : 16AR18
Argentium Silver Chains
18" flat cable chain
with lobster
Chain width 2.64 mm
1.425 DWT



Product ID : 17AR18
Argentium Silver Chains
18" medium curb chain
with lobster
Chain width .75 mm
1.920 DWT



Product ID : 20AR18
Argentium Silver Chains
18" long and short chain
with lobster
Chain width 2.22 mm
1.989 DWT



Product ID : 28AR18
Argentium Silver Chains
18" large cable chain
with lobster
Chain width 4.5mm
3.77 DWT



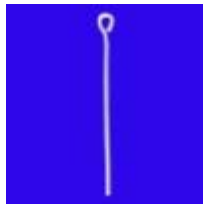
Product ID : 28AR18B
Continuous Argentium Chain
Large cable chain
Sold by the foot
Chain width 4.5mm
**ORDER BY AMOUNT OF FEET
REQUIRED**

ORDER ONLINE AT WWW.GSGOLD.COM
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Prices are subject to change without notice

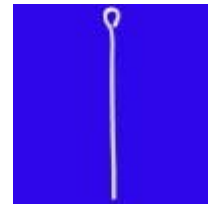
ARGENTIUM® SILVER EYE PINS



Product ID : 464AR
Argentium Eye Pins
.032 inch wire
.81 MM
Length 1 inch



Product ID : 465AR
Argentium Eye Pins
.032 inch wire
.81 MM
Length 1 1/2 inch



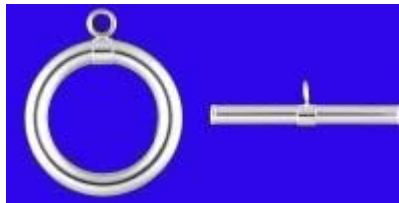
Product ID : 466AR
Argentium Eye Pins
.032 inch wire
.81 MM
Length 2 inch

ARGENTIUM® SILVER HEAD PIN WITH BALL



Product ID : 467AR
Argentium Head Pin With Ball
Length 1 1/2"
.020 inch wire
.50 MM

ARGENTIUM® SILVER TOGGLE SET



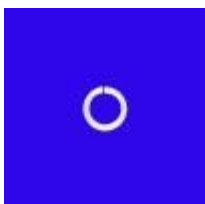
Product ID : 330AR
Toggle Set Plain Bar
20mm

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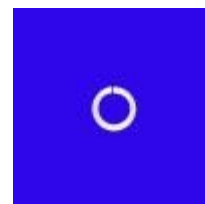
ARGENTIUM® SILVER ROUND JUMP RINGS



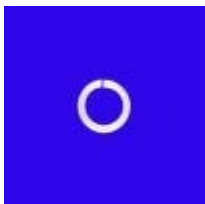
Product ID : 2710AR
Round Jump Ring - One Dozen
1.1 mm ID / 2.4 mm OD
24g Wire
Only sold by the dozen



Product ID : 2800AR
Round Jump Ring - One Dozen
1.6mm ID / 3.0 mm OD
21g Wire
Only sold by the dozen



Product ID : 2810AR
Round Jump Ring - One Dozen
1.9 mm ID / 3.25 mm OD
22g Wire
Only sold by the dozen



Product ID : 3000AR
Round Jump Ring - One Dozen
2.2 mm ID / 3.5 mm OD
21g Wire
Only sold by the dozen



Product ID : 2832AR
Round Jump Ring
2 mm ID / 3.6 mm OD
20g Wire
Only sold by the dozen



Product ID : 2840AR
Round Jump Ring
2 mm ID / 4 mm OD
18g Wire
Only sold by the dozen



Product ID : 3110AR
Round Jump Ring - One Dozen
2.6 mm ID / 4.0 mm OD
21g Wire
Only sold by the dozen



Product ID : 3112AR
Round Jump Ring - One Dozen
3.1 mm ID / 4.5 mm OD
21g Wire
Only sold by the dozen



Product ID : 3314AR
Round Jump Ring - One Dozen
3.25 mm ID / 5.25 mm OD
18g Wire
Only sold by the dozen



Product ID : 3340AR
Round Jump Ring - One Dozen
3.5 mm ID / 5.5 mm OD
18g Wire
Only sold by the dozen



Product ID : 3310AR
Round Jump Ring - One Dozen
3.5 mm ID / 5.1 mm OD
20g Wire
Only sold by the dozen



Product ID : 3312AR
Round Jump Ring - One Dozen
4.5 mm ID / 6.5 mm OD
18g Wire
Only sold by the dozen

Jump Rings continued >>

ARGENTIUM® SILVER ROUND JUMP RINGS (continued)



Product ID : 3322AR
Round Jump Ring
3.7 mm ID / 5.0 mm OD
22g Wire
Only sold by the dozen



Product ID : 3366AR
Round Jump Ring - One Dozen
3.5 mm ID / 6.0 mm OD
16g Wire
Only sold by the dozen



Product ID : 3377AR
Round Jump Ring - One Dozen
4.5 mm ID / 7.0 mm OD
16g Wire
Only sold by the dozen



Product ID : 3378AR
Round Jump Ring - One Dozen
5.0 mm ID / 7.0 mm OD
18g Wire
Only sold by the dozen



Product ID : 3317AR
Round Jump Ring - One Dozen
5.25 mm ID / 7.5 mm OD
18g Wire
Only sold by the dozen



Product ID : 3316AR
Round Jump Ring - One Dozen
5.5 mm ID / 8.0 mm OD
16g Wire
Only sold by the dozen



Product ID : 3416AR
Round Jump Ring - One Dozen
6.0 mm ID / 8.5 mm OD
16g Wire
Only sold by the dozen



Product ID : 3516AR
Round Jump Ring - One Dozen
6.5 mm ID / 9.0 mm OD
16g Wire
Only sold by the dozen



Product ID : 3616AR
Round Jump Ring - One Dozen
7.0 mm ID / 9.5 mm OD
16g Wire
Only sold by the dozen



Product ID : 3716AR
Round Jump Ring - One Dozen
7.5 mm ID / 10.0 mm OD
16g Wire
Only sold by the dozen



Product ID : 3812AR
Round Jump Ring
7.85 mm ID / 11.85 mm OD
12g Wire
Only sold by the dozen

ORDER ONLINE AT WWW.GSGOLD.COM
Prices are based on the London PM Fix and changed daily
Prices are subject to change without notice

TIPS FOR USING ARGENTIUM® SILVER .935

The reasons for using Argentium Silver are many. Argentium Silver is an anti-oxidizing, anti-fire scale Sterling alloy that is extremely tarnish resistant. It is the most important advance in silver technology in modern times. It stays bright and beautiful for weeks, months, for years and requires only an occasional wipe with a soft cloth to remove a smudge or finger mark. Fabrication and workability characteristics are much better than standard Sterling silver, and it can be heat treated to achieve hardness approximately twice as strong as standard Sterling Silver. Unlike traditional Sterling Silver, Argentium Sterling Silver casts and solders without fire scale and is laser and resistant weldable. Argentium Silver is excellent for making durable, tarnish resistant silver products.

MELTING: Melt Temperature is 60° F lower than standard sterling silver.

Solidus: 1522° F (828° C), Liquidus: 1724° F (935° C).

CASTING TEMPERATURE: A pour temperature of 1780-1880°F (950-980°C) and a flask temperature below 1350°F (677°C) are recommended. It may take a few attempts to become familiar with these lower temperatures. If the metal looks yellow or light orange, it is too hot. If you over heat the metal, it will become brittle.

REMELTING: This could cause brittle castings. For high quality pieces, G&S recommends using 75% fresh / 25% scrap mix. Using more fresh metal will yield superior results. It is important that used trees and buttons are free from investment powder residue to avoid sulfate contamination. When trees become excessively dark, or any inclusions are present, the silver should be considered scrap. It has most likely been depleted or contaminated.

FLUXING: Use of a protective atmosphere to protect the molten metal is recommended, but flux can also be used if a protective atmosphere is not available. Boric Acid is recommended. Skim any surface oxides off of the surface before stirring.

QUENCHING: Air cool for 30 minutes **MINIMUM** before quenching (the minimum necessary to avoid cracking). Best results have been reported by completely cooling the flask and hand tapping out the casting with a wooden mallet. To **AVOID** hand tapping, place in quenching bucket until plaster softens.

INVESTMENT REMOVAL: Most standard investment removers will successfully remove the investment powder.

ANTIQUING: Use hydrochloric or muratic acid.

FLASK TEMP: In most cases, use your normal flask temperature. Do not exceed 1250° F.

TUMBLE FINISHING: Successful tumble finishing has been done using rough cut with epoxy cones and triangles in a vibratory tumbler, and also by using a steel shot mixture in a rotary tumbler. It is very important to maintain clean shot and solution.

POLISHING: To avoid contamination from other alloys in the workshop environment, it is ideal to have separate polishing wheels for use on Argentium Sterling only. If this is not possible, thoroughly rake wheels before use.

RECYCLING: When trees become excessively dark, or any inclusions are noticed, the silver should be considered scrap. It has most likely been depleted or contaminated.

SOLDERING: Argentium Sterling displays a lighter color when heated. If the metal looks yellow or light orange, it is too hot. Low temperature solders are therefore recommended. For maximum results, use Argentium solders now available in sheet and round wire in easy, medium and hard temps. It is important to avoid overheating this metal. Use standard soldering fluxes.

DENSITY: 10.3 g/c