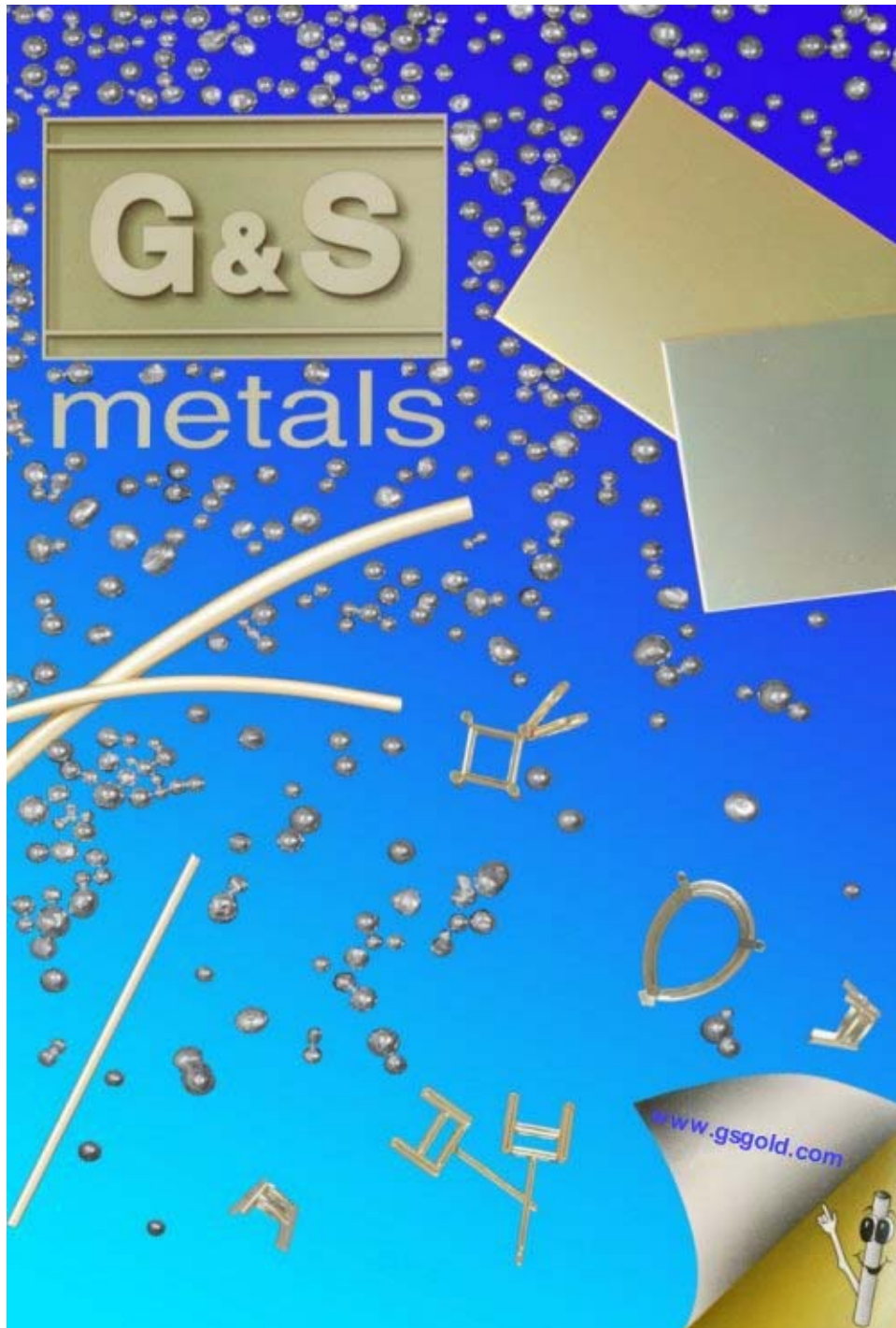


**RED/ROSE GOLD AND EXTRA WHITE GOLD
CASTING GRAIN, MILL PRODUCTS & FINDINGS**



G&S Metals, Inc.
















**p.o. box 1432
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www.gsgold.com
gs@gsgold.com**

**(734) 662-9344
(800) 852-3860
fax (734) 662-6881
fax (877) 662-6881**







RED / ROSE GOLD CASTING GRAIN, MILL PRODUCTS AND FINDINGS

CASTING GRAIN AND MILL PRODUCTS		ROSE GOLD FINDINGS	
	Red Gold Casting Grain		Spring Action Leverback Earrings
	Green Gold Casting Grain		Lobster Clasp
	Red Gold Casting Alloy		
	Green Gold Casting Alloy		
	14K Red Gold Flat Sheet		
	18K Red Gold Flat Sheet		
	14K Green Gold Flat Sheet		
	14K Red Gold Round Wire		
	14K Red Easy Sheet Solder		
	14K Green Easy Sheet Solder		

EXTRA WHITE GOLD CASTING GRAIN, MILL PRODUCTS AND FINDINGS

CASTING GRAIN AND MILL PRODUCTS		EARRINGS	
	14K Extra White Gold Casting Grain		Earring Backs - Friction
	18K Extra White Gold Casting Grain		Earring Posts - Friction
	Flat Sizing Stock		4 Prong Round Earrings
	Round Wire	SETTINGS	
	Plumb Sheet Solder		4 Prong Emerald Setting
	Square Sizing Stock		4 Prong Low Base Setting
			4 Prong Round Basket Setting
			4 Prong Heavy Tiffany Setting
			6 Prong Heavy Weight Peg Setting
		SHANKS	
			Notched Shanks




RED GOLD, GREEN GOLD AND EXTRA WHITE GOLD CASTING GRAIN

	Karat	Color	Flask Temp.	Cast Temp.	Liquidus	Specific gm/cc	Wax Factor*
	14WXCG	Extra White Gold	1000°F-1100°F	1950°F	1730°F	12.58	14
	14RCG	Red	950°F-1050°F	1825°F	1715°F	12.98	14
	14GY	14K Greenish Yellow	900°F-1000°F	1650°F	1605°F	12.85	14
	14GCG	14K Green	900°F-1000°F	1650°F	1535°F	14.10	15
	18RCG	Red	1050°F-1250°F	1800°F	1673°F	15.60	17
	18WXCG	18K Extra White Gold	950°F-1100°F	1922°F	1702°F	14.60	16



* Multiply the Wax Factor times the weight of the wax model with sprues or multiply times the weight of the wax tree. Add Approximately 30% for the button weight.

RED GOLD AND GREEN GOLD CASTING ALLOYS (Alloys are sold by the Troy Ounce)

	Alloy	Color	Karat	°F Solidus Liquidus 10K	°F Solidus Liquidus 14K	°F Solidus Liquidus 18K
	ALLR	Red	10K/14K/18K	1775 / 1880	1707 / 1820	1655 / 1760
	ALLGY	Green Yellow	10K/14K	1620 / 1730	1610 / 1720	
	ALLG	Green	10K/14K/18K	1550 / 1670	1760 / 1880	1830 / 1950

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Prices are based on the London PM Fix and changed daily

14K RED GOLD FLAT SHEET

Gold Sheet is stocked 3" x 12" in soft temper. Minimum order is one square inch and increments of one inch. We will accommodate all requests for "special cuts" but they may take an extra 1-2 days.

14K RED GOLD FLAT SHEET				
Item	GA	MM	IN	Dwt/Sq Inch
14RSH30	30	0.26	0.010	1.34
14RSH28	28	0.32	0.013	1.75
14RSH26	26	0.41	0.016	2.15
14RSH24	24	0.51	0.020	2.69
14RSH22	22	0.64	0.025	3.36
14RSH20	20	0.81	0.032	4.30
14RSH18	18	1.02	0.040	5.37
14RSH16	16	1.29	0.051	6.85
14RSH14	14	1.63	0.064	8.60
14RSH12	12	2.05	0.081	10.88
14RSH10	10	2.59	0.102	13.70
14RSH8	8	3.26	0.128	17.19

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Prices are subject to change without notice
MINIMUM ORDER \$25.00



18K RED GOLD FLAT SHEET

Gold Sheet is stocked 3" x 12" in soft temper. Minimum order is one square inch and increments of one inch. We will accommodate all requests for "special cuts" but they may take an extra 1-2 days.

18K RED GOLD FLAT SHEET				
Item	GA	MM	IN	Dwt/Sq Inch
18RSH30	30	0.26	0.010	1.60
18RSH28	28	0.32	0.013	1.95
18RSH26	26	0.41	0.016	2.62
18RSH24	24	0.51	0.020	3.30
18RSH22	22	0.64	0.025	4.16
18RSH20	20	0.81	0.032	5.26
18RSH18	18	1.02	0.040	6.62
18RSH16	16	1.29	0.051	8.36
18RSH14	14	1.63	0.064	10.50
18RSH12	12	2.05	0.081	13.30
18RSH10	10	2.59	0.102	16.70
18RSH8	8	3.26	0.128	19.80

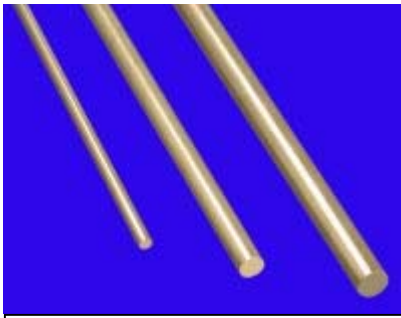
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Prices are based on the London PM Fix and changed daily
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MINIMUM ORDER \$25.00

14K GREEN GOLD FLAT SHEET

Gold Sheet is stocked 3" x 12" in soft temper. Minimum order is one square inch and increments of one inch. We will accommodate all requests for "special cuts" but they may take an extra 1-2 days.

14K GREEN GOLD FLAT SHEET				
Item	GA	MM	IN	Dwt/Sq Inch
14GSH30	30	0.26	0.010	1.34
14GSH28	28	0.32	0.013	1.75
14GSH26	26	0.41	0.016	2.15
14GSH24	24	0.51	0.020	2.69
14GSH22	22	0.64	0.025	3.36
14GSH20	20	0.81	0.032	4.30
14GSH18	18	1.02	0.040	5.37
14GSH16	16	1.29	0.051	6.85
14GSH14	14	1.63	0.064	8.60
14GSH12	12	2.05	0.081	10.88
14GSH10	10	2.59	0.102	13.70
14GSH8	8	3.26	0.128	17.19

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MINIMUM ORDER \$25.00



14K RED GOLD ROUND WIRE

Supplied in half-hard temper.

14K RED GOLD ROUND WIRE					
Item #	Gauge	MM	Inches	Min	Dwt/Inch
14RRW20H	20	.81	0.032	3"	0.1092
14RRW18H	18	1.02	0.040	3"	0.1717



14K GOLD SOLDER - CADMIUM FREE

Extra White Gold, Red Gold and Green Gold

14K PLUMB GOLD SHEET SOLDER - CHIPS AND PASTE - CADMIUM FREE				
Item #	0.012" Thick	Minimum	Melt Point	Flow Point
14WXSOD	14K Extra White Easy	1 DWT	1300°F	1330°F
14WXMSOD	14K Extra White Medium	1 DWT	1350°F	1390°F
14WXHSOD	14K Extra White Hard	1 DWT	1405°F	1635°F
14RESOD	14K Red Easy*	1 DWT	1565°F	1575°F
14GESOD	14K Green Easy*	1 DWT	1400°F	1445°F

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MINIMUM ORDER \$25.00

TRADITIONAL SPRING ACTION ROSE GOLD LEVERBACK EARRINGS



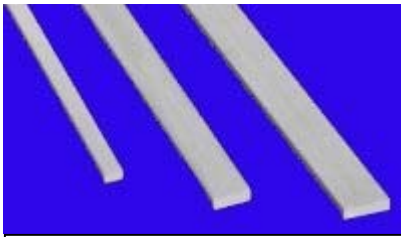
Product ID : 522R
Traditional Spring Action
Leverback
Open Ring
18 x 10mm
14K Rose Gold
Earrings Are Sold Individually

ROSE GOLD LOBSTER CLASPS



Product ID : 9010RR
Lobster
8 x 3mm

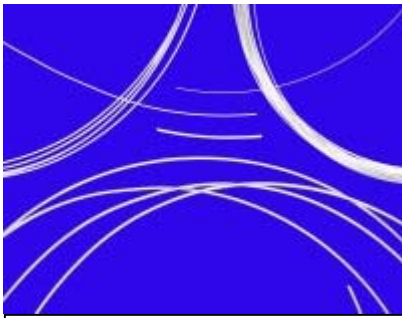
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Prices are based on the London PM Fix and changed daily
Prices are subject to change without notice



14K EXTRA WHITE GOLD FLAT SIZING STOCK

14K EXTRA WHITE GOLD FLAT SIZING STOCK			
Item #	MM	Min.	Dwt/Inch
14WXSS6X2	6mm x 2mm	1"	2.5300
14WXSS6X1.5	6mm x 1.5mm	1"	1.8900
14WXSS6X1	6mm x 1mm	1"	1.2400
14WXSS5X2	5mm x 2mm	1"	2.0300
14WXSS5X1.5	5mm x 1.5mm	1"	1.5600
14WXSS5X1	5mm x 1mm	1"	1.0700
14WXSS4.5X1.5	4.5mm x 1.5mm	1"	1.4400
14WXSS4X1	4mm x 1mm	1"	0.8300
14WXSS3.5X1.5	3.5mm x 1.5mm	1"	1.1000
14WXSS3X2	3mm x 2mm	1"	1.2600
14WXSS3X1.5	3mm x 1.5mm	1"	0.9400
14WXSS3X1	3mm x 1mm	1"	0.6200
14WXSS2.5X1.5	2.5mm x 1.5mm	1"	0.7700
14WXSS2.5X1	2.5mm x 1mm	3"	0.5333
14WXSS2X1.5	2mm x 1.5mm	3"	0.5800
14WXSS2X1	2mm x 1mm	3"	0.4100
14WXSS1.5X1	1.5mm x 1mm	3"	0.3000

ORDER ONLINE AT WWW.GSGOLD.COM
Prices are based on the London PM Fix and changed daily
Prices are subject to change without notice



14K EXTRA WHITE GOLD ROUND WIRE

NO RHODIUM PLATING

Supplied in half-hard temper and coiled.

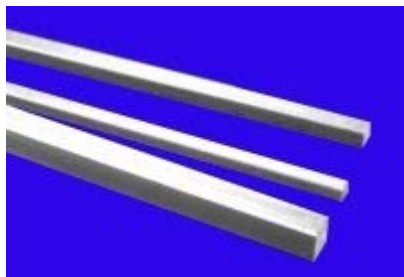
14K EXTRA WHITE GOLD ROUND WIRE - No Rhodium Plating					
Item #	Gauge	MM	Inches	Min	Dwt/Inch
14WXRW30	30	0.26	0.010	36"	0.0108
14WXRW28	28	0.32	0.013	36"	0.0175
14WXRW26	26	0.41	0.016	36"	0.0275
14WXRW24	24	0.51	0.020	3"	0.0433
14WXRW22	22	0.64	0.025	3"	0.0683
14WXRW20	20	0.81	0.032	3"	0.1092
14WXRW18	18	1.02	0.040	3"	0.1717
14WXRW16	16	1.29	0.051	3"	0.3058
14WXRW14	14	1.63	0.064	3"	0.4600
14WXRW12	12	2.05	0.081	1"	0.7300
14WXRW10	10	2.59	0.102	1"	1.1800
14WXRW8	8	3.26	0.128	1"	1.8700
14WXRW6	6	4.12	0.162	1"	3.0800



14K EXTRA WHITE GOLD CADMIUM FREE SOLDER

14K PLUMB GOLD SHEET SOLDER - CHIPS AND PASTE - CADMIUM FREE				
Item #	0.012" Thick	Minimum	Melt Point	Flow Point
14WXSOD	14K Extra White Easy	1 DWT	1300°F	1330°F
14WXSOD	14K Extra White Medium	1 DWT	1350°F	1390°F
14WXHSOD	14K Extra White Hard	1 DWT	1405°F	1635°F

ORDER ONLINE AT WWW.GSGOLD.COM
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14K EXTRA WHITE GOLD SQUARE SIZING STOCK

NO RHODIUM PLATING

14K EXTRA WHITE GOLD SQUARE SIZING STOCK - NO RHODIUM PLATING			
Item #	MM	Minimum	Dwt/Inch
14WXSS3X3	3mm x 3mm	1"	1.8300
14WXSS2.5X2.5	2.5mm x 2.5mm	1"	1.3100
14WXSS2X2	2mm x 2mm	1"	0.8300
14WXSS1.5X1.5	1.5mm x 1.5mm	3"	0.4700
14WXSS1X1	1mm x 1mm	3"	0.2500

ORDER ONLINE AT WWW.GSGOLD.COM

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Prices are subject to change without notice

14K EXTRA WHITE FRICTION EARRINGS



Product ID : 193X

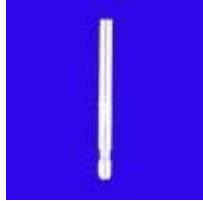
Earring Backs - Friction

Medium Wt. with grooves
.07 DWT

Fits post diameter .026" - .036"

Fits post diameter .65mm - .91mm

Earrings Are Sold Individually



Product ID : 198X

Earring Post - Friction

Soldering Post

Regular

.75 x 9.25mm

Earrings Are Sold Individually

ORDER ONLINE AT WWW.GSGOLD.COM

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Prices are subject to change without notice

14K EXTRA WHITE 4 PRONG ROUND EARRINGS



Product ID : RDEX2.5
4 Prong Round Earring
2.5 MM



Product ID : RDEX3
4 Prong Round Earring
3 MM



Product ID : RDEX3.5
4 Prong Round Earring
3.5 MM



Product ID : RDEX4
4 Prong Round Earring
4 MM

Earrings Are Sold Individually



Product ID : RDEX4.5
4 Prong Round Earring
4.5 MM

Earrings Are Sold Individually



Product ID : RDEX5
4 Prong Round Earring
5 MM

Earrings Are Sold Individually



Product ID : RDEX5.5
4 Prong Round Earring
5.5 MM

Earrings Are Sold Individually



Product ID : RDEX6
4 Prong Round Earring
6 MM

Earrings Are Sold Individually



Product ID : RDEX6.5
4 Prong Round Earring
6.5 MM

Earrings Are Sold Individually



Product ID : RDEX7
4 Prong Round Earring
7 MM

Earrings Are Sold Individually



Product ID : RDEX8
4 Prong Round Earring
8 MM

Earrings Are Sold Individually



Product ID : RDEX9
4 Prong Round Earring
9 MM

Earrings Are Sold Individually

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4 PRONG EMERALD SETTING



Product ID : EMX6X4
4 Prong Emerald Settings
6x4 MM



Product ID : EMX7X5
4 Prong Emerald Settings
7x5 MM



Product ID : EMX8X6
4 Prong Emerald Settings
8x6 MM

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4 PRONG LOW BASE SETTINGS



Product ID : 734X.01
Low Base 4 Prong Setting
.01 Carat
1.25 MM



Product ID : 734X.02
Low Base 4 Prong Setting
.02 Carat
1.7 MM



Product ID : 734X.03
Low Base 4 Prong Setting
.03 Carat



Product ID : 734X.04
Low Base 4 Prong Setting
.04 Carat
2.2 MM



Product ID : 734X.05
Low Base 4 Prong Setting
.05 Carat
2.4 MM



Product ID : 734X.06
Low Base 4 Prong Setting
.06 Carat
2.5 MM



Product ID : 734X.07
Low Base 4 Prong Setting
.07 Carat
2.7 MM



Product ID : 734X.10
Low Base 4 Prong Setting
.10 Carat
3.0 MM



Product ID : 734X.12
Low Base 4 Prong Setting
.12 Carat
3.2 MM



Product ID : 734X.15
Low Base 4 Prong Setting
.15 Carat
3.4 MM



Product ID : 734X.20
Low Base 4 Prong Setting
.20 Carat
3.8 MM



Product ID : 734X.25
Low Base 4 Prong Setting
.25 Carat
4.1 MM

more 4 Prong Low Base Settings >>

4 PRONG LOW BASE SETTINGS (continued)



Product ID : 734X.33
Low Base 4 Prong Setting
.33 Carat
4.4 MM



Product ID : 734X.50
Low Base 4 Prong Setting
.50 Carat
5.2 MM



Product ID : 734X.63
Low Base 4 Prong Setting
.63 Carat
5.5 MM



Product ID : 734X.75
Low Base 4 Prong Setting
.75 Carat
5.8 MM



Product ID : 734X1
Low Base 4 Prong Setting
1 Carat
6.5 MM

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4 PRONG ROUND WIRE BASKET SETTINGS



Product ID : R4X2
4 Prong Round Wire Basket
2 mm



Product ID : R4X2.25
4 Prong Round Wire Basket
2.25 mm



Product ID : R4X2.5
4 Prong Round Wire Basket
2.5 mm



Product ID : R4X3
4 Prong Round Wire Basket
Setting
3 mm



Product ID : R4X3.5
4 Prong Round Wire Basket
3.5 mm



Product ID : R4X4
4 Prong Round Wire Basket
4 mm



Product ID : R4X4.5
4 Prong Round Wire Basket
4.5 mm



Product ID : R4X5
4 Prong Round Wire Basket
5 mm



Product ID : R4X5.5
4 Prong Round Wire Basket
5.5 mm



Product ID : R4X6
4 Prong Round Wire Basket
6 mm



Product ID : R4X6.5
4 Prong Round Wire Basket
6.5 mm



Product ID : R4X7-7.5
4 Prong Round Wire Basket
7-7.5 mm



Product ID : R4X8-8.5
4 Prong Round Wire Basket
8-8.5 mm



Product ID : R4X9-9.5
4 Prong Round Wire Basket
9-9.5 mm



Product ID : R4X10-10.5
4 Prong Round Wire Basket
10-10.5 mm

more 4 Prong Round Wire Basket Settings >>

4 PRONG ROUND WIRE BASKET SETTINGS (continued)



Product ID : R4X11-11.5
4 Prong Round Wire Basket
11-11.5 mm



Product ID : R4X12-12.5
4 Prong Round Wire Basket
12-12.5 mm



Product ID : R4X14
4 Prong Round Wire Basket
14 mm



Product ID : R4X16
4 Prong Round Wire Basket
16 mm



Product ID : R4X18
4 Prong Round Wire Basket
18 mm



Product ID : R4X20
4 Prong Round Wire Basket
20 mm



Product ID : R4X22
4 Prong Round Wire Basket
22 mm

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HEAVY 4 PRONG TIFFANY SETTINGS



Product ID : 763X1/4
Heavy 4 Prong Tiffany Setting
.25 carat



Product ID : 763X3/8
Heavy 4 Prong Tiffany Setting
.40 carat



Product ID : 763X1/2
Heavy 4 Prong Tiffany Setting
.50 carat



Product ID : 763X3/4
Heavy 4 Prong Tiffany Setting
.75 carat



Product ID : 763X1
Heavy 4 Prong Tiffany Setting
1 carat



Product ID : 763X11/4
Heavy 4 Prong Tiffany Setting
1.25 carats



Product ID : 763X11/2
Heavy 4 Prong Tiffany Setting
1.50 carats



Product ID : 763X2
Heavy 4 Prong Tiffany Setting
2 carats

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Prices are subject to change without notice

6 PRONG HEAVY WEIGHT PEG SETTINGS



Product ID : 746HX1/4
6 Prong Heavy Weight Peg
Setting
1/4 carat
4 mm



Product ID : 746HX3/8
6 Prong Heavy Weight Peg
Setting
3/8 carat
4.62 mm



Product ID : 746HX1/2
6 Prong Heavy Weight Peg
Setting
1/2 carat
5.25 mm



Product ID : 746HX3/4
6 Prong Heavy Weight Peg
Setting
3/4 carat
6 mm



Product ID : 746HX1
6 Prong Heavy Weight Peg
Setting
1 carat
6.5 mm



Product ID : 746HX11/4
6 Prong Heavy Weight Peg
Setting
1 1/4 carats
7 mm



Product ID : 746HX11/2
6 Prong Heavy Weight Peg
Setting
1 1/2 carats
7.5 mm



Product ID : 746HX2
6 Prong Heavy Weight Peg
Setting
2 carats
8 mm

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NOTCHED SHANKS



Product ID : 8FWX

Notched Shanks

4 Prong Notch

1.85 mm Width

Cut End

Medium Weight

1.16 DWT



Product ID : 8GWX

Notched Shanks

6 Pr. Notched

2.5mm width

Cut End

Medium Weight

2.23 dw

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