




























G&S Metals, Inc.












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ann arbor, mi 48106
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gs@gsgold.com**

**(734) 662-9344
(800) 852-3860
fax (734) 662-6881
fax (877) 662-6881**




TRUPD .950 PALLADIUM CASTING GRAIN, MILL PRODUCTS & FINDINGS

TRUPD .950 CASTING GRAIN		TRUPD .950 SETTINGS	
	TruPd .950 Palladium Casting Grain		4 Prong Low Base
	14K Palladium White		4 Prong Tiffany Low Base
	18K Palladium White		4 Prong Peg
TRUPD .950 MILL PRODUCTS			6 Prong Marquise V-End with Peg
	Flat Sheet		Pear Setting With Peg
	Flat Sizing Stock		6 Prong Peg
	Half Round Wire		6 Prong Tiffany TruSeat®
	Round Wire		Princess With Peg
	Laser Wire	TRUPD.950 PALLADIUM PENDANTS	
	Plumb Sheet Solder		Four prong round Tru-Seat TruPd pendant
	Square Sizing Stock		Four prong princess Tru-Seat TruPd pendant
		TRUPD.950 SHANKS	
			Half Round Shanks
TRUPD.950 EARRINGS		TRUPD.950 WEDDING BANDS	
	4 Prong Heavy Tru-Seat		Wedding Bands - Beveled Edge
	Earnut - Friction		Ez-Fit® Half Round Plain Wedding Bands
	Earring Post - Friction		Ez-Fit® Half Round Milgrain Wedding Bands

PALLADIUM CASTING GRAIN, MILL PRODUCTS & FINDINGS

PALLADIUM CASTING GRAIN		PALLADIUM SETTINGS	
	14K Palladium White		4 Prong Low Base
	18K Palladium White		4 Prong Tiffany Low Base
			4 Prong Peg -Medium Weight
PALLADIUM MILL PRODUCTS			Marquise Tiffany No Peg
	Plumb Sheet Solder		6 Prong Marquise V-End With Peg
			Pear No Peg
			6 Prong Peg
			6 Prong Tiffany

TRUPD .950 CASTING GRAIN

	Karat	Color	Flask Temp.	Cast Temp.	Liquidus	Specific gm/cc	Wax Factor*
	PDCG	Palladium White 95/5	1250°F-1350° F	2865°F	2482°F	11.84	13
	14WCGPD	Palladium White	1050°F-1150° F	2000°F	1880°F	14.48	14
	18WCGPD	Palladium White	1050°F-1150° F	2110°F	1895°F	14.60	16

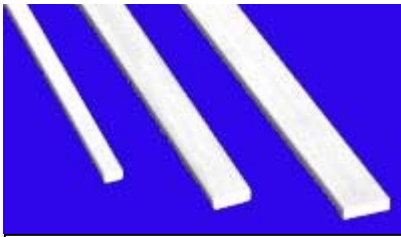
**TRUPD .950 FLAT SHEET**

TruPd .950 Sheet is stocked 3" x 12" in soft temper.
Minimum order is one square inch and increments of one inch.

TRUPD .950 FLAT SHEET

Item	GA	MM	Inch	Dwt/SQ Inch
PDSH30	30	0.26	0.010	1.26
PDSH28	28	0.32	0.012	1.52
PDSH26	26	0.41	0.016	2.02
PDSH24	24	0.51	0.020	2.54
PDSH22	22	0.64	0.025	3.18
PDSH20	20	0.81	0.032	4.06
PDSH18	18	1.02	0.040	5.08
PDSH16	16	1.29	0.051	6.36
PDSH14	14	1.63	0.064	8.14
PDSH12	12	2.05	0.081	10.18
PDSH10	10	2.59	0.102	12.86
PDSH8	8	3.26	0.128	15.92

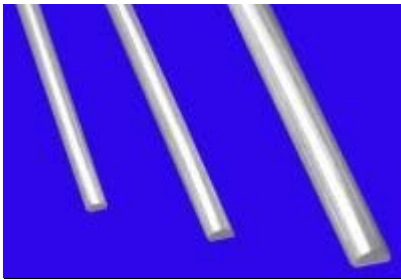
ORDER ONLINE AT WWW.GSGOLD.COM
Prices are based on the London PM Fix and changed daily
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TRUPD .950 FLAT SIZING STOCK

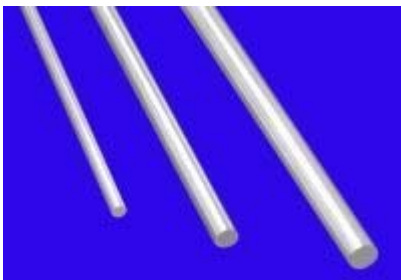
TRUPD .950 PALLADIUM FLAT SIZING STOCK			
Item #	MM	Minimum	Dwt/Inch
PDSS6X2	6mm x 2mm	1"	2.2900
PDSS6X1.5	6mm x 1.5mm	1"	1.7717
PDSS6X1	6mm x 1mm	1"	1.2108
PDSS5X2	5mm x 2mm	1"	1.9708
PDSS5X1.5	5mm x 1.5mm	1"	1.4675
PDSS5X1	5mm x 1mm	1"	1.0683
PDSS4.5X1.5	4.5mm x 1.5mm	1"	1.3033
PDSS4X2	4mm x 2mm	1"	1.5950
PDSS4X1.5	4mm x 1.5mm	1"	1.1833
PDSS4X1	4mm x 1mm	1"	0.8058
PDSS3.5X1.5	3.5mm x 1.5mm	1"	0.9958
PDSS3X2	3mm x 2mm	1"	1.1400
PDSS3X1.5	3mm x 1.5mm	1"	0.8417
PDSS3X1	3mm x 1mm	1"	0.5983
PDSS2.5X1.5	2.5mm x 1.5mm	1"	0.7617
PDSS2.5X1	2.5mm x 1mm	3"	0.4833
PDSS2X1.5	2mm x 1.5mm	3"	0.5700
PDSS2X1	2mm x 1mm	3"	0.3783
PDSS1.5X1	1.5mm x 1mm	3"	0.2800

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TRUPD .950 HALF ROUND WIRE

TRUPD .950 PALLADIUM HALF ROUND WIRE				
Item #	MM	Inches	Minimum	Dwt/Inch
PDHR4X1.5	4 x 1.5	0.162 x 0.064	1"	1.0250
PDHR3X1.5	3 x 1.5	0.128 x 0.064	1"	0.7983
PDHR2X1.5	2 x 1.5	0.081 x 0.064	1"	0.5333



TRUPD .950 ROUND WIRE

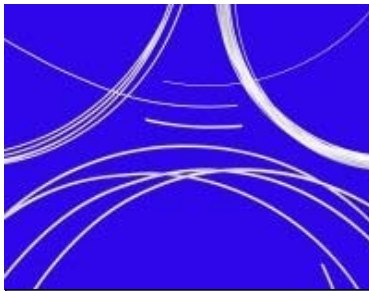
Supplied in half-hard temper.

Gauges 24, 26, 28 & 30 are coiled or spooled designed for use with the laser welder.

Sold in increments of 1 inch. Maximum straight length 12 inches

TRUPD .950 PALLADIUM ROUND WIRE					
Item #	Gauge	MM	Inches	Min	Dwt/Inch
PDRW30H	30	0.25	0.010	60"	0.0100
PDRW28H	28	0.32	0.013	3"	0.0175
PDRW26H	26	0.41	0.016	3"	0.0275
PDRW24H	24	0.51	0.020	3"	0.0391
PDRW22H	22	0.64	0.025	3"	0.0683
PDRW20H	20	0.81	0.032	3"	0.0883
PDRW18H	18	1.02	0.040	3"	0.1258
PDRW16H	16	1.29	0.051	3"	0.1991
PDRW14H	14	1.63	0.064	3"	0.3233
PDRW12H	12	2.05	0.081	1"	0.5144
PDRW10H	10	2.59	0.102	1"	0.9991
PDRW8H	8	3.26	0.128	1"	1.6900
PDRW6H	6	4.12	0.162	1"	2.6233

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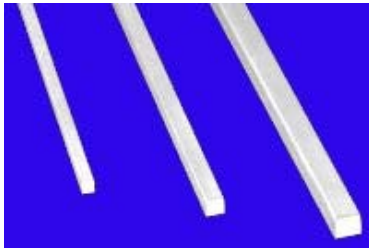


LASER WIRE

Supplied in hard temper and coiled. Gauges 24, 26, 28 & 30 are coiled or spooled designed for use with the laser welder.

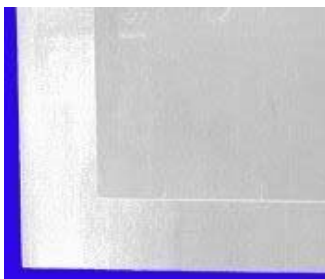
Available in 10K, 14K, 18K and PD

TRUPD .950 LASER WIRE					
Item #	Description	MM	Inches	Min	Dwt/Inch
PDRW30HL	TruPd .950 30 Gauge	0.25	0.010	60"	0.0100
PDRW28HL	TruPd .950 28 Gauge	0.32	0.013	3"	0.0175



TRUPD .950 SQUARE SIZING STOCK

TRUPD .950 SQUARE SIZING STOCK			
Item #	MM	Minimum	Dwt/Inch
PDSS3X3	3mm x 3mm	1"	1.6683
PDSS2.5X2.5	2.5mm x 2.5mm	1"	1.2575
PDSS2X2	2mm x 2mm	1"	0.7833
PDSS1.5X1.5	1.5mm x 1.5mm	1"	0.4533
PDSS1X1	1mm x 1mm	1"	0.1825



TRUPD .950 SOLDER

Useful for solder joints of minimum fillet. Use when strict solder flow control is required. It's easy to place, stays where it is put, and offers a relatively low melting point. Use for flawless chain repair. Keep it on your bench as an option!

TRUPD .950 SOLDER SOLDER			
Item	Type	Melt Point	Flow Point
PDESOD	Easy	1095°F	2005°F
PDMSOD	Medium	1210°F	2210°F
PDHSOD	Hard	1295°F	2365°F

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4 PRONG DIAMOND EARRING SETTINGS (continued)



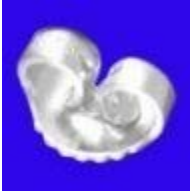
Product ID : 300TPD11/2
4 Prong Diamond Settings
1 1/2 carats
Use with friction earrnut 200TPD



Product ID : 300TPD2
4 Prong Diamond Settings
2 carats
Use with friction earrnut 200TPD

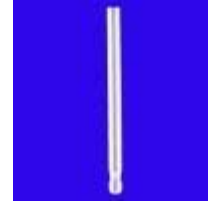
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TRUPD .950 FRICTION EARRING



Product ID : 200TPD
Friction Earnut

Earrings Are Sold Individually



Product ID : 189TPD
Earring Post - Friction

Soldering Post
3/8" Long
.030" wire

Earrings Are Sold Individually

ORDER ONLINE AT WWW.GSGOLD.COM

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Prices are subject to change without notice

TRUPD .950 4 PRONG LOW BASE SETTING



Product ID : 734TPD.01
Low Base 4 Prong Setting
.01 Carat
2.34 MM Tall



Product ID : 734TPD.02
Low Base 4 Prong Setting
.02 Carat
2.34 MM Tall



Product ID : 734TPD.03
Low Base 4 Prong Setting
.03 Carat
2.67 MM Tall



Product ID : 734TPD.04
Low Base 4 Prong Setting
.04 Carat
2.72 MM Tall



Product ID : 734TPD.05
Low Base 4 Prong Setting
.05 Carat
3.10 MM Tall



Product ID : 734TPD.06
Low Base 4 Prong Setting
.06 Carat
3.30 MM Tall



Product ID : 734TPD.07
Low Base 4 Prong Setting
.07 Carat
3.53 MM Tall



Product ID : 734TPD.10
Low Base 4 Prong Setting
.10 Carat
3.71 MM Tall



Product ID : 734TPD.12
Low Base 4 Prong Setting
.12 Carat
4.03 MM Tall



Product ID : 734TPD.15
Low Base 4 Prong Setting
.15 Carat
4.14 MM Tall



Product ID : 734TPD.15
Low Base 4 Prong Setting
.15 Carat
4.14 MM Tall



Product ID : 734TPD.25
Low Base 4 Prong Setting
.25 Carat



Product ID : 734PD.32
Low Base 4 Prong Setting
.33 Carat
4.40 MM



Product ID : 734PD.40
Low Base 4 Prong Setting
.40 Carat
4.75 MM



Product ID : 734PD.50
Low Base 4 Prong Setting
.50 Carat
5.25 MM

>>> MORE Low Base 4 Prong Setting

TRUPD .950 4 PRONG LOW BASE SETTING (continued)



Product ID : 734PD.62
Low Base 4 Prong Setting
.63 Carat
5.56 MM



Product ID : 734PD1
Low Base 4 Prong Setting
1 Carat
6.5 MM



Product ID : 734PD11/4
Low Base 4 Prong Setting
1 1/4 Carats
7.00 MM



Product ID : 734PD11/2
Low Base 4 Prong Setting
1 1/2 Carats
7.50 MM



Product ID : 734PD2
Low Base 4 Prong Setting
2 Carats
8.00 MM

ORDER ONLINE AT WWW.GSGOLD.COM
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Prices are subject to change without notice

TRUPD .950 4 PRONG TIFFANY LOW BASE SETTING



Product ID : 762TPD3/16
4 Prong Tiffany
Low Base Setting
Carat Size 3/16
3.65MM



Product ID : 762TPD1/8
4 Prong Tiffany
Low Base Setting
Carat Size 1/8
3.10MM



Product ID : 762TPD1/4
4 Prong Tiffany
Low Base Setting
Carat Size 1/4
4.00MM



Product ID : 762TPD3/8
4 Prong Tiffany
Low Base Setting
Carat Size 3/8
4.75MM



Product ID : 762TPD1/2
4 Prong Tiffany
Low Base Setting
Carat Size 1/2
5.00MM



Product ID : 762TPD5/8
4 Prong Tiffany
Low Base Setting
Carat Size 5/8
5.50MM



Product ID : 762TPD3/4
4 Prong Tiffany
Low Base Setting
Carat Size 3/4
5.75MM



Product ID : 762TPD1
4 Prong Tiffany
Low Base Setting
Carat Size 1
6.50MM



Product ID : 762TPD1 1/4
4 Prong Tiffany
Low Base Setting
Carat Size 1 1/4
7.00MM



Product ID : 762TPD1 1/2
4 Prong Tiffany
Low Base Setting
Carat Size 1 1/2
7.40MM



Product ID : 762TPD2
4 Prong Tiffany
Low Base Setting
Carat Size 2
8.00MM



Product ID : 762TPD2 1/2
4 Prong Tiffany
Low Base Setting
Carat Size 2 1/2
9.00MM

ORDER ONLINE AT WWW.GSGOLD.COM
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TRUPD .950 MEDIUM WEIGHT 4 PRONG PEG SETTING



Product ID : 741TPD3/16
Medium Weight
4 Prong Peg Setting
3/16 carat



Product ID : 741TPD1/8
Medium Weight
4 Prong Peg Setting
1/8 carat



Product ID : 741TPD1/4
Medium Weight
4 Prong Peg Setting
1/4 carat



Product ID : 741TPD3/8
Medium Weight
4 Prong Peg Setting
3/8 carat



Product ID : 741TPD1/2
Medium Weight
4 Prong Peg Setting
1/2 carat



Product ID : 741TPD5/8
Medium Weight
4 Prong Peg Setting
5/8 carat



Product ID : 741TPD3/4
Medium Weight
4 Prong Peg Setting
3/4 carat



Product ID : 741TPD1
Medium Weight
4 Prong Peg Setting
1 carat



Product ID : 741TPD1
Medium Weight
4 Prong Peg Setting
1 carat



Product ID : 741TPD11/2
Medium Weight
4 Prong Peg Setting
1 1/2 carats



Product ID : 741TPD2
Medium Weight
4 Prong Peg Setting
2 carats



Product ID : 741TPD21/2
Medium Weight
4 Prong Peg Setting
2 1/2 carats

ORDER ONLINE AT WWW.GSGOLD.COM
Prices are based on the London PM Fix and changed daily
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TRUPD .950 6 PRONG MARQUISE V-END WITH PEG SETTING



Product ID : 4165TPD1/4
6 Prong Marquise V-End
with Peg Setting
1/4 Carat
5.75x3.75mm



Product ID : 4165TPD1/3
6 Prong Marquise V-End
with Peg Setting
1/3 Carat
6.5x4.5mm



Product ID : 4165TPD3/8
6 Prong Marquise V-End
with Peg Setting
3/8 Carat
7.6x3.3mm



Product ID : 4165TPD1/2
6 Prong Marquise V-End
with Peg Setting
1/2 Carat
7.25x4.75mm



Product ID : 4165TPD5/8
6 Prong Marquise V-End
with Peg Setting
5/8 Carat
7.5x5.0mm



Product ID : 4165TPD3/4
6 Prong Marquise V-End
with Peg Setting
3/4 Carat
8.5x5.25mm



Product ID : 4165TPD1
6 Prong Marquise V-End
with Peg Setting
1 Carat
10x6mm

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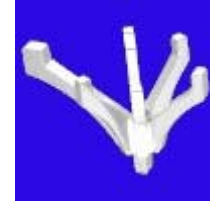
TRUPD .950 PEAR SHAPE SETTING WITH PEG



Product ID : 66TPD1/4
Pear Shape Setting With Peg
1/4 Carat
5.5x3.5mm



Product ID : 66TPD1/3
Pear Shape Setting With Peg
1/3 Carat



Product ID : 66TPD3/8
Pear Shape Setting With Peg
3/8 Carat
6.5x4.5mm



Product ID : 66TPD1/2
Pear Shape Setting With Peg
1/2 Carat
7x4.5mm



Product ID : 66TPD5/8
Pear Shape Setting With Peg
5/8 Carat
8x5mm



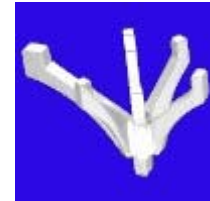
Product ID : 66TPD3/4
Pear Shape Setting With Peg
3/4 Carat
8.5x5mm



Product ID : 66TPD1
Pear Shape Setting With Peg
1 Carat
9x5.5mm



Product ID : 66TPD11/4
Pear Shape Setting With Peg
1 1/4 Carat
10x6mm



Product ID : 66TPD11/2
Pear Shape Setting With Peg
1 1/2 Carat
10.5x6.5mm



Product ID : 66TPD2
Pear Shape Setting With Peg
2 Carats
11.5x7mm



Product ID : 66TPD3
Pear Shape Setting With Peg
3 Carats
12.5x8mm



Product ID : 66TPD4
Pear Shape Setting With Peg
4 Carats
14.5x9mm



Product ID : 66TPD5
Pear Shape Setting With Peg
5 Carats
15x9mm

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TRUPD .950 6 PRONG PEG SETTINGS



Product ID : 746TPD3/16
6 Prong Peg Setting
3/16 carat



Product ID : 746TPD1/8
6 Prong Peg Setting
1/8 carat



Product ID : 746TPD1/4
6 Prong Peg Setting
1/4 carat



Product ID : 746TPD3/8
6 Prong Peg Setting
3/8 carat



Product ID : 746TPD1/2
6 Prong Peg Setting
1/2 carat



Product ID : 746TPD5/8
6 Prong Peg Setting
5/8 carat



Product ID : 746TPD3/4
6 Prong Peg Setting
3/4 carat



Product ID : 746TPD1
6 Prong Peg Setting
1 carat



Product ID : 746TPD11/4
6 Prong Peg Setting
1 1/4 carats



Product ID : 746TPD11/2
6 Prong Peg Setting
1 1/2 carats



Product ID : 746TPD11/2
6 Prong Peg Setting
1 1/2 carats



Product ID : 746TPD21/2
6 Prong Peg Setting
2 1/2 carats

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TRUPD .950 6 PRONG TIFFANY TRUSEAT SETTINGS



Product ID : 759TPD1/4
6 Prong Tiffany
TruSeat® Setting
1/4 carat
4.0mm



Product ID : 759TPD3/8
6 Prong Tiffany
TruSeat® Setting
3/8 carat
4.62mm



Product ID : 759TPD1/2
6 Prong Tiffany
TruSeat® Setting
1/2 carat
5.25mm



Product ID : 759TPD5/8
6 Prong Tiffany
TruSeat® Setting
5/8 carat
5.56mm



Product ID : 759TPD3/4
6 Prong Tiffany
TruSeat® Setting
3/4 carat
6.0mm



Product ID : 759TPD1
6 Prong Tiffany
TruSeat® Setting
1 carat
6.5mm



Product ID : 759TPD11/4
6 Prong Tiffany
TruSeat® Setting
1 1/4 carats
7.0mm



Product ID : 759TPD11/2
6 Prong Tiffany
TruSeat® Setting
1 1/2 carats
7.5mm



Product ID : 759TPD2
6 Prong Tiffany
TruSeat® Setting
2 carats
8.0mm



Product ID : 759TPD21/2
6 Prong Tiffany
TruSeat® Setting
2 1/2 carats

ORDER ONLINE AT WWW.GSGOLD.COM
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TRUPD .950 PRINCESS WITH PEG SETTINGS



Product ID : 160TPD1/4
Princess Setting with Peg
1/4 Carat
3.5mm



Product ID : 160TPD3/8
Princess Setting with Peg
3/8 Carat
4.0mm



Product ID : 160TPD1/3
Princess Setting with Peg
1/3 Carat
4.0mm



Product ID : 160TPD1/2
Princess Setting with Peg
1/2 Carat
4.5mm



Product ID : 160TPD3/4
Princess Setting with Peg
3/4 Carat
5.0mm



Product ID : 160TPD1
Princess Setting with Peg
1 Carat
5.5mm



Product ID : 160TPD11/4
Princess Setting with Peg
1 1/4 Carat
6.0mm



Product ID : 160TPD11/2
Princess Setting with Peg
1 1/2 Carat
6.5mm



Product ID : 160TPD2
Princess Setting with Peg
2 Carat
7.0mm



Product ID : 160TPD21/2
Princess Setting with Peg
2 1/2 Carat
7.5mm

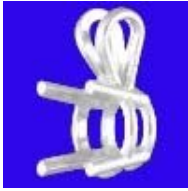


Product ID : 160TPD3
Princess Setting with Peg
3 Carat
8.0mm

<< back to Index

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4 PRONG ROUND TRUSEAT PENDANT



Product ID : RPDTPD.10
4 Prong Round
Tru-Seat Pendant
.10 carat
2.9 mm



Product ID : RPDTPD.12
4 Prong Round
Tru-Seat Pendant
.12 carat
3.10 mm



Product ID : RPDTPD.15
4 Prong Round
Tru-Seat Pendant
.15 carat
3.4 mm



Product ID : RPDTPD.20
4 Prong Round
Tru-Seat Pendant
.20 carat
3.7 mm



Product ID : RPDTPD.25
4 Prong Round
Tru-Seat Pendant
.25 carat
4 mm



Product ID : RPDTPD.35
4 Prong Round
Tru-Seat Pendant
.35 carat
4.5 mm



Product ID : RPDTPD.50
4 Prong Round
Tru-Seat Pendant
.50 carat
5 mm



Product ID : RPDTPD.625
4 Prong Round
Tru-Seat Pendant
.625 carat
5.5 mm



Product ID : RPDTPD.75
4 Prong Round
Tru-Seat Pendant
.75 carat
5.74 mm



Product ID : RPDTPD1
4 Prong Round
Tru-Seat Pendant
1 carat
6.5 mm



Product ID : RPDTPD11/4
4 Prong Round
Tru-Seat Pendant
1 1/4 carats
7 mm



Product ID : RPDTPD11/2
4 Prong Round
Tru-Seat Pendant
1 1/2 carats
7.4 mm



Product ID : RPDTPD2
4 Prong Round
Tru-Seat Pendant
2 carats
8 mm

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4 PRONG PRINCESS TRUSEAT PENDANT



Product ID : PPDTPD.10
4 Prong Tru-Seat
Princess Pendant
.10 carat
3.3 mm



Product ID : PPDTPD.15
4 Prong Tru-Seat
Princess Pendant
.15 carat
3.35 mm



Product ID : PPDTPD.25
4 Prong Tru-Seat
Princess Pendant
.25 carat
3.61 mm



Product ID : PPDTPD.40
4 Prong Tru-Seat
Princess Pendant
.40 carat
3.84 mm



Product ID : PPDTPD.50
4 Prong Tru-Seat
Princess Pendant
.50 carat
4.06 mm



Product ID : PPDTPD.75
4 Prong Tru-Seat
Princess Pendant
.75 carat
4.87 mm



Product ID : PPDTPD1
4 Prong Tru-Seat
Princess Pendant
1 carat
5.11 mm



Product ID : PPDTPD11/4
4 Prong Tru-Seat
Princess Pendant
1 1/4 carats
5.34 mm



Product ID : PPDTPD11/2
4 Prong Tru-Seat
Princess Pendant
1 1/2 carats
5.57 mm



Product ID : PPDTPD2
4 Prong Tru-Seat
Princess Pendant
2 carats
5.81 mm

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4 PRONG DIAMOND EARRING SETTINGS



Product ID : 300TPD.05
4 Prong Diamond Settings
.05 carat
Use with friction earnut 200TPD



Product ID : 300TPD.06
4 Prong Diamond Settings
.06 carat
Use with friction earnut 200TPD



Product ID : 300TPD.07
4 Prong Diamond Settings
.07 carat
Use with friction earnut 200TPD



Product ID : 300TPD.10
4 Prong Diamond Settings
.10 carat



Product ID : 300TPD.12
4 Prong Diamond Settings
.12 carat
Use with friction earnut 200TPD



Product ID : 300TPD.15
4 Prong Diamond Settings
.15 carat
Use with friction earnut 200TPD



Product ID : 300TPD.20
4 Prong Diamond Settings
.20 carat
Use with friction earnut 200TPD



Product ID : 300TPD.25
4 Prong Diamond Settings
.25 carat
Use with friction earnut 200TPD



Product ID : 300TPD.33
4 Prong Diamond Settings
.33 carat
Use with friction earnut 200TPD



Product ID : 300TPD.40
4 Prong Diamond Settings
.40 carat
Use with friction earnut 200TPD



Product ID : 300TPD.50
4 Prong Diamond Settings
.50 carat
Use with friction earnut 200TPD



Product ID : 300TPD.60
4 Prong Diamond Settings
.60 carat
Use with friction earnut 200TPD



Product ID : 300TPD.75
4 Prong Diamond Settings
.75 carat
Use with friction earnut 200TPD



Product ID : 300TPD1
4 Prong Diamond Settings
1 carat
Use with friction earnut 200TPD



Product ID : 300TPD11/4
4 Prong Diamond Settings
1 1/4 carats
Use with friction earnut 200TPD

>>> more 4 Prong Diamond Earring Settings

4 PRONG DIAMOND EARRING SETTINGS (continued)



Product ID : 300TPD11/2
4 Prong Diamond Settings
1 1/2 carats
Use with friction earnut 200TPD



Product ID : 300TPD2
4 Prong Diamond Settings
2 carats
Use with friction earnut 200TPD

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TRUPD .950 HALF ROUND SHANKS



**Product ID : 8EPD
Half Round Shank**

.950 PD

1.70mm Width, Half Round
Light Weight, Cut End
6 Prong Notch 1DTW



**Product ID : 8CPD
Half Round Shank**

.950 PD

1.65mm Width, Half Round
Light Weight, Cut End
4 Prong Notch, 1DWT

<< back to Index

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TRUPD .950 EZ-FIT® HALF ROUND PLAIN WEDDING BANDS



Product ID : WB3PD10-3
Ez-Fit® Half Round
3mm Wedding Band
Size 10



Product ID : WB3PD10-4
Ez-Fit® Half Round
4mm Wedding Band
Size 10



Product ID : WB3PD10-5
Ez-Fit® Half Round
5mm Wedding Band
Size 10



Product ID : WB3PD10-6
Ez-Fit® Half Round
6mm Wedding Band
Size 10



Product ID : WB3PD6-3
Ez-Fit® Half Round
3mm Wedding Band
Size 6



Product ID : WB3PD6-4
Ez-Fit® Half Round
4mm Wedding Band
Size 6



Product ID : WB3PD6-5
Ez-Fit® Half Round
5mm Wedding Band
Size 6



Product ID : WB3PD6-6
Ez-Fit® Half Round
6mm Wedding Band
Size 6



Product ID : WB3PD7-3
Ez-Fit® Half Round
3mm Wedding Band
Size 7



Product ID : WB3PD7-4
Ez-Fit® Half Round
4mm Wedding Band
Size 7



Product ID : WB3PD7-5
Ez-Fit® Half Round
5mm Wedding Band
Size 7



Product ID : WB3PD7-6
Ez-Fit® Half Round
6mm Wedding Band
Size 7

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TRUPD .950 EZ-FIT® HALF ROUND MILGRAIN WEDDING BANDS



Product ID : WB6PD10-3
Ez-Fit® Half Round Milgrain
3mm Wedding Band
Size 10



Product ID : WB6PD10-4
Ez-Fit® Half Round Milgrain
4mm Wedding Band
Size 10



Product ID : WB6PD10-5
Ez-Fit® Half Round Milgrain
5mm Wedding Band
Size 10



Product ID : WB6PD10-6
Ez-Fit® Half Round Milgrain
6mm Wedding Band
Size 10



Product ID : WB6PD8-3
Ez-Fit® Half Round Milgrain
3mm Wedding Band
Size 8



Product ID : WB6PD8-4
Ez-Fit® Half Round Milgrain
4mm Wedding Band
Size 8



Product ID : WB6PD8-5
Ez-Fit® Half Round Milgrain
5mm Wedding Band
Size 8



Product ID : WB6PD8-6
Ez-Fit® Half Round Milgrain
6mm Wedding Band
Size 8



Product ID : WB6PD7-3
Ez-Fit® Half Round Milgrain
3mm Wedding Band
Size 7



Product ID : WB6PD7-4
Ez-Fit® Half Round Milgrain
4mm Wedding Band
Size 7



Product ID : WB6PD7-5
Ez-Fit® Half Round Milgrain
5mm Wedding Band
Size 7



Product ID : WB6PD7-6
Ez-Fit® Half Round Milgrain
6mm Wedding Band
Size 7



Product ID : WB6PD6-3
Ez-Fit® Half Round Milgrain
3mm Wedding Band
Size 6



Product ID : WB6PD6-4
Ez-Fit® Half Round Milgrain
4mm Wedding Band
Size 6



Product ID : WB6PD6-5
Ez-Fit® Half Round Milgrain
5mm Wedding Band
Size 6

Ez-Fit® Half Round Milgrain continued>>>

TRUPD .950 EZ-FIT® HALF ROUND MILGRAIN WEDDING BANDS (continued)



Product ID : WB6PD6-6
Ez-Fit® Half Round Milgrain
6mm Wedding Band
Size 6



Product ID : WB6PD5-3
Ez-Fit® Half Round Milgrain
3mm Wedding Band
Size 5



Product ID : WB6PD5-4
Ez-Fit® Half Round Milgrain
4mm Wedding Band
Size 5



Product ID : WB6PD5-5
Ez-Fit® Half Round Milgrain
5mm Wedding Band
Size 5



Product ID : WB6PD5-6
Ez-Fit® Half Round Milgrain
6mm Wedding Band
Size 5



Product ID : WB6PD4-3
Ez-Fit® Half Round Milgrain
3mm Wedding Band
Size 4



Product ID : WB6PD4-4
Ez-Fit® Half Round Milgrain
4mm Wedding Band
Size 4



Product ID : WB6PD4-5
Ez-Fit® Half Round Milgrain
5mm Wedding Band
Size 4



Product ID : WB6PD4-6
Ez-Fit® Half Round Milgrain
6mm Wedding Band
Size 4

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TRUPD .950 BEVELED EDGE WEDDING BANDS



Product ID : WB18PD10-3
Beveled Edge
3mm Wedding Band
Size 10



Product ID : WB18PD10-4
Beveled Edge
4mm Wedding Band
Size 10



Product ID : WB18PD10-5
Beveled Edge
5mm Wedding Band
Size 10



Product ID : WB18PD10-6
Beveled Edge
6mm Wedding Band
Size 10



Product ID : WB18PD5-6
Beveled Edge
6mm Wedding Band
Size 5



Product ID : WB18PD6-3
Beveled Edge
3mm Wedding Band
Size 6



Product ID : WB18PD6-4
Beveled Edge
4mm Wedding Band
Size 6



Product ID : WB18PD6-5
Beveled Edge
5mm Wedding Band
Size 6



Product ID : WB18PD6-6
Beveled Edge
6mm Wedding Band
Size 6



Product ID : WB18PD7-3
Beveled Edge
3mm Wedding Band
Size 7



Product ID : WB18PD7-4
Beveled Edge
4mm Wedding Band
Size 7






Product ID : WB18PD7-5
Beveled Edge
5mm Wedding Band
Size 7



Product ID : WB18PD7-6
Beveled Edge
6mm Wedding Band
Size 7

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TRUPD .950 CASTING GRAIN

	Karat	Color	Flask Temp.	Cast Temp.	Liquidus	Specific gm/cc	Wax Factor*
	PDCG	Palladium White 95/5	1250°F-1350°F	2865°F	2482°F	11.84	13
	14WCGPD	Palladium White	1050°F-1150°F	2000°F	1880°F	14.48	14
	18WCGPD	Palladium White	1050°F-1150°F	2110°F	1895°F	14.60	16



PALLADIUM WHITE SOLDER - CADMIUM FREE

PALLADIUM WHITE SOLDER - CADMIUM FREE

Item #	0.012" Thick	Minimum	Melt Point	Flow Point
18PDHSOD	18 Palladium White Solder	1 DTW	1785°F	1840°F

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PALLADIUM 4 PRONG LOW BASE SETTING



Product ID : 734PD.01
Low Base 4 Prong Setting
.01 Carat
1.25 MM



Product ID : 734PD.02
Low Base 4 Prong Setting
.02 Carat
1.50 MM



Product ID : 734PD.03
Low Base 4 Prong Setting
.03 Carat
2.00 MM



Product ID : 734PD.04
Low Base 4 Prong Setting
.04 Carat
2.25 MM



Product ID : 734PD.05
Low Base 4 Prong Setting
.05 Carat
2.50 MM



Product ID : 734PD.06
Low Base 4 Prong Setting
.06 Carat
2.62 MM



Product ID : 734PD.07
Low Base 4 Prong Setting
.07 Carat
2.75 MM



Product ID : 734PD.10
Low Base 4 Prong Setting
.10 Carat
3.00 MM



Product ID : 734PD.12
Low Base 4 Prong Setting
.12 Carat
3.17 MM



Product ID : 734PD.15
Low Base 4 Prong Setting
.15 Carat
3.42 MM



Product ID : 734PD.20
Low Base 4 Prong Setting
.20 Carat
3.75 MM



Product ID : 734PD.25
Low Base 4 Prong Setting
.25 Carat
4.00 MM



Product ID : 734PD.32
Low Base 4 Prong Setting
.33 Carat
4.40 MM



Product ID : 734PD.40
Low Base 4 Prong Setting
.40 Carat
4.75 MM



Product ID : 734PD.50
Low Base 4 Prong Setting
.50 Carat
5.25 MM

PALLADIUM 4 PRONG LOW BASE SETTING (continued)



Product ID : 734PD.62
Low Base 4 Prong Setting
.63 Carat
5.56 MM



Product ID : 734PD1
Low Base 4 Prong Setting
1 Carat
6.5 MM



Product ID : 734PD11/4
Low Base 4 Prong Setting
1 1/4 Carats
7.00 MM



Product ID : 734PD11/2
Low Base 4 Prong Setting
1 1/2 Carats
7.50 MM



Product ID : 734PD2
Low Base 4 Prong Setting
2 Carats
8.00 MM

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PALLADIUM 4 PRONG TIFFANY LOW BASE SETTING



Product ID : 762PD3/16
4 Prong Tiffany Low Base
3/16 carat
3.70mm



Product ID : 762PD1/4
4 Prong Tiffany Low Base
1/4 carat
4.0mm



Product ID : 762PD3/8
4 Prong Tiffany Low Base
3/8 carat
4.62mm



Product ID : 762PD1/2
4 Prong Tiffany Low Base
1/2 carat
5.25mm



Product ID : 762PD5/8
4 Prong Tiffany Low Base
5/8 carat
5.56mm



Product ID : 762PD3/4
4 Prong Tiffany Low Base
3/4 carat
6.0mm



Product ID : 762PD1
4 Prong Tiffany Low Base
1 carat
6.5mm



Product ID : 762PD11/4
4 Prong Tiffany Low Base
1 1/4 carats
7.0mm



Product ID : 762PD11/2
4 Prong Tiffany Low Base
1 1/2 carats
7.5mm



Product ID : 762PD2
4 Prong Tiffany Low Base
2 carats
8.0mm



Product ID : 762PD21/2
4 Prong Tiffany Low Base
2 1/2 carats
9.0mm



Product ID : 762PD3
4 Prong Tiffany Low Base
3 carats
9.5mm

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PALLADIUM 4 PRONG PEG SETTING



Product ID : 741PD3/16
Medium Weight 4 Prong Peg
Setting
3/16 carat
3.70mm



Product ID : 741PD1/4
Medium Weight 4 Prong Peg
Setting
1/4 carat
4.0mm



Product ID : 741PD11/2
Medium Weight 4 Prong Peg
Setting
1 1/2 carats
7.5mm

6 PRONG MARQUISE V-END NO PEG SETTING



Product ID : 4114PD1/10
6 Prong Marquise V-End
No Peg
1/10 carat
4.25mm x 2.25mm

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PALLADIUM PEAR NO PEG SETTING



Product ID : 65PD1/4
Pear Shape Setting
Without Peg
1/4 carat



Product ID : 65PD3/8
Pear Shape Setting
Without Peg
3/8 carat
6.5mm x 4.5mm



Product ID : 65PD3/4
Pear Shape Setting
Without Peg
3/4 carat
8.5mm x 5mm



Product ID : 65PD1
Pear Shape Setting
Without Peg
1 carat
9mm x 5.5mm



Product ID : 65PD11/4
Pear Shape Setting
Without Peg
1 1/4 carats
10mm x 6mm



Product ID : 65PD11/2
Pear Shape Setting
Without Peg
1 1/2 carats
10.5mm x 6.5mm



Product ID : 65PD2
Pear Shape Setting
Without Peg
2 carats
11.5mm x 7mm

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PALLADIUM 6 PRONG PEG SETTING



Product ID : 746PD3/16
6 Prong Peg Setting
3/16 carat
3.70mm



Product ID : 746PD1/4
6 Prong Peg Setting
1/4 carat
4.0mm



Product ID : 746PD3/8
6 Prong Peg Setting
3/8 carat
4.62mm



Product ID : 746PD1/2
6 Prong Peg Setting
1/2 carat
5.25mm



Product ID : 746PD1
6 Prong Peg Setting
1 carat
6.5mm



Product ID : 746PD11/4
6 Prong Peg Setting
1 1/4 carats
7.0mm



Product ID : 746PD11/2
6 Prong Peg Setting
1 1/2 carats
7.5mm



Product ID : 746PD2
6 Prong Peg Setting
2 carats
8.0mm

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PALLADIUM 6 PRONG TIFFANY SETTING



Product ID : 759PD3/16
6 Prong Tiffany Setting
3/16 carat
3.70mm



Product ID : 759PD1/4
6 Prong Tiffany Setting
1/4 carat
4.0mm



Product ID : 759PD3/8
6 Prong Tiffany Setting
3/8 carat
4.62mm



Product ID : 759PD1/2
6 Prong Tiffany Setting
1/2 carat
5.25mm



Product ID : 759PD5/8
6 Prong Tiffany Setting
5/8 carat
5.56mm



Product ID : 759PD3/4
6 Prong Tiffany Setting
3/4 carat
6.0mm



Product ID : 759PD1
6 Prong Tiffany Setting
1 carat
6.5mm



Product ID : 759PD11/4
6 Prong Tiffany Setting
1 1/4 carats
7.0mm



Product ID : 759PD11/2
6 Prong Tiffany Setting
1 1/2 carats
7.5mm



Product ID : 759PD2
6 Prong Tiffany Setting
2 carats
8.0mm

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TRUPD .950 PALLADIUM
The Look of Platinum at the cost of Gold

ALLOY NAME	TruPd .950 "Tru-Palladium Gold"
ALLOY COLOR	White no Rhodium Plating
ALLOY DESCRIPTION	General purpose
PRODUCT FORMS AVAILABLE	Casting grain, flat sheet, round wire, sizing wire, shape wire, pattern wire, bezel strip & wire, jewelry findings.
RECOMMENDED USES	.950 palladium is suitable for all general fabrication techniques. It can withstand high levels of deformation between anneals. This alloy does not require rhodium plating.

PROCESSING RECOMMENDATIONS

Working:	For best results, G&S recommend TruPd .950 palladium is reduced by a minimum of 50% area/section thickness between anneals.
Annealing:	If using a furnace, anneal between 1650 - 1832°F (900 - 1000°C) for 15 – 30 minutes depending on size. If using as torch, heat to an orange color. This alloy can be quenched after annealing.
Investment Casting:	Melting range: 2462 - 2516°F (1350 - 1380°C). Casting temperature range: 2820 - 2910°F (1550 - 1600°C). Flask temperature range: 1250 - 1350°F (675 - 730°C). Investment type: Platinum (phosphate bonded). Cover gas: Argon.

TruPd must be cast using similar techniques to platinum alloys due to the high melting range of the alloy. Sprues and gates must be typical of those used for platinum castings.

TruPd must be melted under an argon protective atmosphere to prevent gas absorption. It is recommended that induction casting equipment with a sealed melt chamber be used. Ideally the melt chamber should be vacuumed after loading the charge, and then back-filled with argon. If an open crucible is used; care must be taken to ensure complete cover with argon. While it may be possible to successfully cast Tru-Pd using a torch, results cannot be guaranteed. Temperatures may differ from these recommendations depending on processing considerations.

After casting, the flask may be quenched and de-vested once the button has returned to black heat.

Final de-vesting may use techniques standard to platinum alloy processing.

Soldering:	Standard soldering techniques may be used with 950 palladium.
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RECOMMENDED SOLDERS	G&S palladium hard, medium and easy solder.
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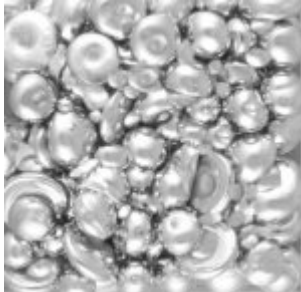
MATERIAL PROPERTIES	Melting range: 2462 - 2516°F (1350 - 1380°C). Specific gravity: 11.84 Density: 6.24 troy ozs/in ³ Hardness: Cast – 115 HV Annealed – 105HV Hard – 180HV
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TRUPD .950 PALLADIUM
The Look of Platinum at the cost of Gold

The explosive growth in popularity of white metals over the last decade creates an opportunity for Palladium white jewelry.

Palladium offers a more radiant white than White Gold, as well as many of the desired characteristics of Platinum without Platinum's price point. At this writing Platinum is \$1,045 per T.O. and Palladium is \$326 per T.O.



Palladium is a white metal that, like Platinum, enhances the beauty of diamonds and gemstones set with it. Because its' white color is natural and not the result of plating or alloying, Palladium's white has great depth and luster.

Palladium is a platinum Group Metal and is thirty times more rare than Gold. Palladium is truly a precious metal and a fitting symbol of love, life and other rare gifts. Palladium provides the luxury, purity and look of Platinum for approximately the price of White Gold.

When Platinum was declared a strategic metal during World War II, jewelers turned to Palladium. Many wedding bands were made of Palladium during the early 1940's.

Palladium is identical to Platinum in color, strength, purity, preciousness and tarnish. The major difference is the cost which is approximately 40% less expensive than Platinum.

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